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(54) **Antifouling coating composition**  
**Bewuchsverhindernde Anstrichzusammensetzung**  
**Composition de revêtement anti-salissures**

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Remarks:  
The file contains technical information submitted after the application was filed and not included in this specification

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## Description

## BACKGROUND OF THE INVENTION

5 This invention relates to an antifouling coating composition to be used for preventing attachment of marine organisms to underwater or submarine structures such as ships, fishing nets, drainage conduits, etc.

Numerous species of marine organisms, such as barnacle, ascidian, serpulid, mussel, laver, etc., live in the sea water. When a structure such as a ship, fishing net, drainage pipe, etc., is set or placed in commission in or on the sea, the marine organisms cling to the structure and grow to give various kinds of damage to the structure. For instance, 10 if the ship's bottom is incrustated with marine organisms, the frictional resistance of the sea water increases to cause a reduction of cruising performance of the ship, so that if it is tried to keep a constant cruising speed of the ship, its fuel consumption increases to pose a serious economic problem. Also, if the marine organisms cling to the fishing nets used for ocean culture, the meshes of the nets would be clogged up, which could prove fatal to the cultured fishes and shellfishes.

15 Hitherto, in order to prevent attachment of the marine organisms to underwater structures such as mentioned above, the antifouling paints using single polymers or copolymers of organotin-containing unsaturated monomers as resinous component (see Japanese Patent Application Kokoku (Post-Exam Publication) Nos. 40-21426, 44-9579, 46-13392, 49-20491, 51-11647, 51-12049, 52-48170) have been applied to said structures. These polymers have their organotin portion hydrolyzed with the sea water (pH: 8.0 - 8.3). As a result, not only the organotin serves as an antifouling agent, but also the polymer surface which has been made soluble in sea water is gradually corroded by the moving 20 sea water to bare out the new coating surface, thus producing a long-lasting stabilized antifouling effect. However, the organotin released into the sea water from the paints is hard to decompose and may be taken in by and accumulated in the marine organisms and, through the food chain, it may get into the human system. This involves the possibility of causing serious physical trouble such as deformity. So, use of organotin in the antifouling paints has been banned.

25 Request is now voiced in the art for the development of a resin for antifouling paints which are capable of producing a long-lasting stabilized antifouling effect, in place of the organotin-based resins whose use has been banned. Ideally speaking, it is desirable that the resins used for antifouling paints are of a hydrolyzable type like the organotin-based resins, but proposals involving use of hydrophilic or water-repellent resins have also been made (Japanese Patent Application Kokai (Laid-Open) Nos. 62-290768, 62-13471, 58-180565, 57-67672). However, it is hardly possible to 30 realize a long-lasting stabilized antifouling effect by use of a resin having the hydrophilic or water-repellent property alone.

In view of the above, various hydrolyzable resins having a specific carboxylic acid ester in the side chain have been proposed (WO 84/02915, Japanese Patent Appln. Kokai Nos. 2-69576, 63-215780, 62-57464, Japanese Patent Appln. Kokoku Nos. 55-39271, 61-3830), but their effect has not been well satisfactory.

35 It is essential that the resin used for said purpose is soluble in the aromatic solvents or the mixtures of aromatic solvents (main solvent) and other types of solvent such as alcohol type solvents, ketone type solvents, halogen type solvents, ether type solvents and ester type solvents so that the solvent used will not affect the undercoat when coating is performed.

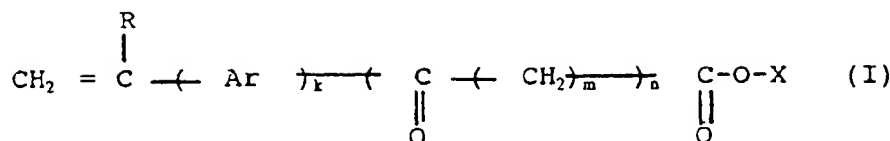
## 40 SUMMARY OF THE INVENTION

The present invention provides an antifouling coating composition comprising a coating resin which has no poisonous action like the organotin copolymers, shows a hydrolytic property comparing well with said organotin copolymers, and is capable of forming a relatively long-lasting excellent antifouling coat. This coating resin is also soluble in 45 aromatic solvents.

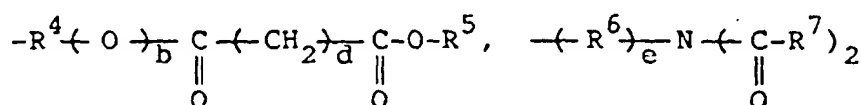
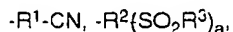
The present inventors have pursued strenuous studies for solving said prior art problems and developing an antifouling coating composition which performs excellently for preventing attachment of the marine organisms to the underwater structures such as mentioned above and has no problem in safety and sanitation, and have consequently accomplished the present invention.

50 The present invention provides an antifouling coating composition comprising:

(a) a coating resin comprising a polymer comprising, as repeating units, the residues of an unsaturated monomer of formula (I)



wherein R is hydrogen or a straight or branched alkyl group having 1 to 4 carbon atoms; Ar is a benzene ring or naphthalene ring; k, m and n represent independently a number of 0 or 1; and X is a substituent selected from the groups:



and  $\{\text{R}^8 \equiv \text{Py}\}$  wherein  $\text{R}^1$ ,  $\text{R}^4$ ,  $\text{R}^6$  and  $\text{R}^8$  are each a straight, branched or alicyclic alkylene group having 1 to 6 carbon atoms;  $\text{R}^2$  is a straight, branched or cyclic hydrocarbon group having 1 to 6 carbon atoms and connecting O and  $\text{SO}_2\text{R}^3$ ; a is an integer of 1 to 3 indicating the number of  $\text{SO}_2\text{R}^3$  groups bonded to  $\text{R}^2$ ; the groups  $\text{R}^3$  are the same or different and each is a straight, branched or cyclic alkyl group, having 1-22 carbon atoms, an aryl group having 6-10 carbon atoms, which may have a substituent, or an aralkyl group having 7-18 carbon atoms, which may have a substituent provided that when a is 2 or 3, at least two of the groups  $\text{R}^3$  may together form a hydrocarbon cyclic structure with each other and  $\text{R}^2$ ; b, d, e and f are each a number of 0 or 1;  $\text{R}^5$  is a straight or branched alkyl group having 1-4 carbon atoms; the groups  $\text{R}^7$  are the same or different and each is a straight, branched or alicyclic alkyl group, having 1-22 carbon atoms, an aryl group having 6-10 carbon atoms or an aralkyl group having 7-10 carbon atoms, or the groups  $\text{R}^7$  together with the carbonyl carbon form a cyclic structure; and Py is a substituted or unsubstituted 2-, 3- or 4-pyridyl group; and

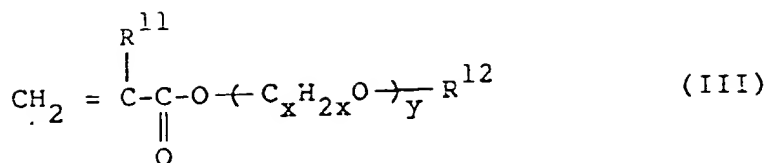
(b) an antifouling agent.

The present invention also provides a coating composition of the type recited, wherein the coating resin further comprises as repeating units residues of a copolymerizable unsaturated monomer of formula:



wherein  $\text{R}^9$  is hydrogen or methyl and  $\text{R}^{10}$  is branched or alicyclic alkyl, aryl or aralkyl optionally containing one or more hetero atoms and having 3 or more carbon atoms.

The present invention also provides a coating composition of the type recited, wherein the coating resin further comprises as repeating units residues of a copolymerizable unsaturated monomer having a hydrophilic functional group. Said monomer may be either an unsaturated acid anhydride or an unsaturated monomer of the formula:



wherein R<sup>11</sup> is hydrogen or methyl; x is an integer of 1 to 6; y is an integer of 1 to 10; and R<sup>12</sup> is hydrogen or a straight, branched or cyclic alkyl, aryl or aralkyl group.

The present invention also provides the use of a coating resin as defined above in an antifouling coating composition.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a <sup>1</sup>H-NMR spectrum of Compound No. 10 (R = CH<sub>3</sub>) in the list, given below, of the preferred examples of the unsaturated monomers represented by the formula (I).

Fig. 2 is an IR spectrum of Compound No. 10 (R = CH<sub>3</sub>).

Fig. 3 is a <sup>1</sup>H-NMR spectrum of Compound No. 12 (R = CH<sub>3</sub>).

Fig. 4 is an IR spectrum of Compound No. 12 (R = CH<sub>3</sub>).

Fig. 5 is a <sup>1</sup>H-NMR spectrum of Compound No. 2 (R = CH<sub>3</sub>).

Fig. 6 is an IR spectrum of Compound No. 2 (R = CH<sub>3</sub>).

Fig. 7 is a <sup>1</sup>H-NMR spectrum of Compound No. 18 (R = CH<sub>3</sub>).

Fig. 8 is an IR spectrum of Compound No. 18 (R = CH<sub>3</sub>).

Fig. 9 is a <sup>1</sup>H-NMR spectrum of Compound No. 19 (R = CH<sub>3</sub>).

Fig. 10 is a <sup>1</sup>H-NMR spectrum of Compound No. 20 (R = CH<sub>3</sub>).

Fig. 11 is an IR spectrum of Compound No. 20 (R = CH<sub>3</sub>).

Fig. 12 is a <sup>1</sup>H-NMR spectrum of N-hydroxymethylsuccinimide.

Fig. 13 is an IR spectrum of N-hydroxymethylsuccinimide.

Fig. 14 is a <sup>1</sup>H-NMR spectrum of Compound No. 22 (R = CH<sub>3</sub>).

Fig. 15 is an IR spectrum of Compound No. 22 (R = CH<sub>3</sub>).

Fig. 16 is a <sup>1</sup>H-NMR spectrum of Compound No. 23 (R = CH<sub>3</sub>).

Fig. 17 is an IR spectrum of Compound No. 23 (R = CH<sub>3</sub>).

Fig. 18 is a <sup>1</sup>H-NMR spectrum of Compound No. 26 (R = CH<sub>3</sub>).

Fig. 19 is an IR spectrum of Compound No. 26 (R = CH<sub>3</sub>).

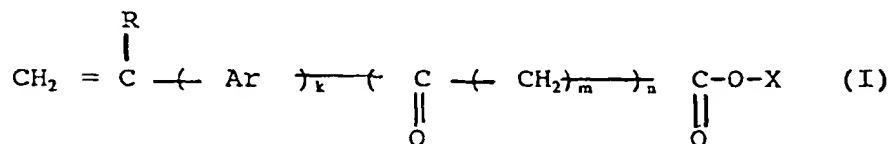
Fig. 20 is a <sup>1</sup>H-NMR spectrum of Compound No. 9 (R = CH<sub>3</sub>).

Fig. 21 is an IR spectrum of Compound No. 9 (R = CH<sub>3</sub>).

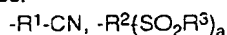
#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

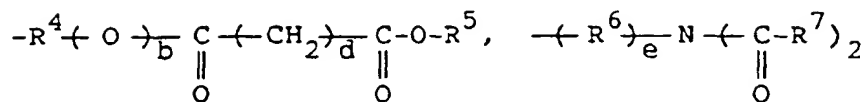
The coating resins used in the present invention are preferably those specified below (1) - (9):

(1) A coating resin comprising a polymer comprising, as repeating units, the residues of an unsaturated monomer or formula (I)



wherein R is hydrogen or a straight or branched alkyl group having 1 to 4 carbon atoms; Ar is a benzene ring or naphthalene ring; k, m and n represent independently a number of 0 or 1; and X is a substituent selected from the groups:





and  $\{R^8 \text{ Py}\}$

wherein  $R^1$ ,  $R^4$ ,  $R^6$  and  $R^8$  are each a straight, branched or alicyclic alkylene group having 1 to 6 carbon atoms;  $R^2$  is a straight, branched or cyclic hydrocarbon group having 1 to 6 carbon atoms and connecting O and  $\text{SO}_2\text{R}^3$ ;  $a$  is an integer of 1 to 3 indicating the number of  $\text{SO}_2\text{R}^3$  groups bonded to  $R^2$ ; the groups  $R^3$  are the same or different and each is a straight, branched or cyclic alkyl group, having 1-22 carbon atoms, an aryl group having 6-10 carbon atoms, which may have a substituent, or an aralkyl group having 7-18 carbon atoms, which may have a substituent provided that when  $a$  is 2 or 3, at least two of the groups  $R^3$  may together form a hydrocarbon cyclic structure with each other and  $R^2$ ;  $b$ ,  $d$ ,  $e$  and  $f$  are each a number of 0 or 1;  $R^5$  is a straight or branched alkyl group having 1-4 carbon atoms; the groups  $R^7$  are the same or different and each is a straight, branched or alicyclic alkyl group, having 1-22 carbon atoms, an aryl group having 6-10 carbon atoms or an aralkyl group having 7-10 carbon atoms, or the groups  $R^7$  together with the carbonyl carbon form a cyclic structure; and Py is a substituted or unsubstituted 2-, 3- or 4-pyridyl group.

(2) A coating resin specified in (1) above wherein  $k$  and  $n$  are 0.

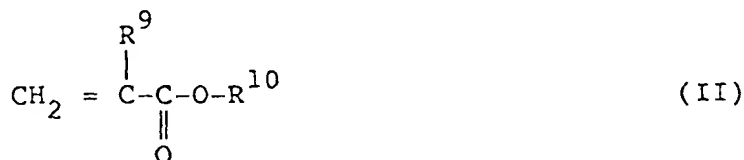
(3) A coating resin specified in (1) or (2) above wherein X is  $-\text{R}^1-\text{CN}$ .

(4) A coating resin specified in (1) or (2) above wherein X is  $-\text{R}^2(\text{SO}_2\text{R}^3)_a$ .

(5) A coating resin specified in (1), (2), (3) or (4) above wherein R is H or  $\text{CH}_3$ .

(6) A coating resin specified in (1), (2), (3), (4) or (5) above further comprising as repeating units residues of one or more unsaturated monomer copolymerizable with the unsaturated monomer of the formula (I).

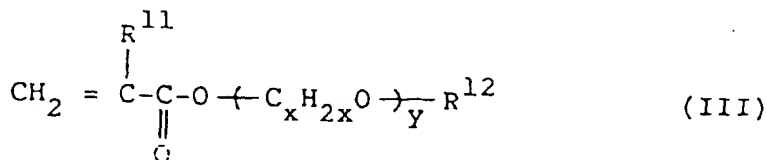
(7) A coating resin specified in (6) above comprising as repeating units residues of a copolymerizable unsaturated monomer of formula (II):



wherein  $R^9$  is hydrogen or methyl and  $R^{10}$  is branched or alicyclic alkyl, aryl or aralkyl optionally containing one or more hetero atoms and having 3 or more carbon atoms.

(8) A coating resin specified in (6) above comprising as repeating units the residues of a copolymerizable unsaturated monomer having a hydrophilic functional group.

(9) A coating resin specified in (8) above wherein the unsaturated monomer having a hydrophilic functional group is a monomer of formula (III):



wherein  $R^{11}$  is hydrogen or methyl;  $x$  is an integer of 1 to 6;  $y$  is an integer of 1 to 10; and  $R^{12}$  is hydrogen or a straight, branched or cyclic alkyl, aryl or aralkyl group.

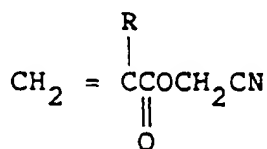
In the unsaturated monomers represented by the formula (I), the  $\text{C}_{1-4}$  straight or branched alkyl groups represented

by R include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl and tert-butyl. The C<sub>1-6</sub> straight, branched or alicyclic alkylene groups represented by R<sup>1</sup>, R<sup>4</sup>, R<sup>6</sup> and R<sup>8</sup> in X include methylene, ethylene, trimethylene, tetra-methylene, pentamethylene, neopentylene, hexamethylene, cyclopropylene, 1,2-cyclobutylene, 1,3-cyclobutylene, 1,2-cyclopentylene, 1,3-cyclopentylene, 1,2-cyclohexylene, 1,3-cyclohexylene and 1,4-cyclohexylene. The C<sub>1-22</sub> straight, branched or cyclic alkyl groups represented by R<sup>3</sup> include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, cyclopropyl, cyclobutyl, pentyl, sec-pentyl, tert-pentyl, neo-pentyl, cyclopentyl, hexyl, tert-hexyl, cyclohexyl, heptyl, tert-heptyl, octyl, tert-octyl, nonyl, tert-nonyl, decyl, tert-decyl, dodecyl, tert-dodecyl, tetradecyl, tert-tetradecyl, hexadecyl, tert-hexadecyl, octadecyl, tert-octadecyl and eicosyl, docodyl. The C<sub>6-10</sub> aryl groups or C<sub>7-18</sub> aralkyl groups which may have a substituent include phenyl, tolyl, anisyl, cyanophenyl, nitrophenyl, sulfonylphenyl, acylphenyl, naphthyl, benzyl, phenethyl and benzhydryl. As examples of the hydrocarbon groups forming a cyclic structure with each other, represented by R<sup>3</sup> or R<sup>3's</sup> (1-3), when n is 2, there can be mentioned ethylene, trimethylene and tetramethylene. The C<sub>1-4</sub> straight or branched alkyl groups represented by R<sup>5</sup> include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl and tertbutyl. The C<sub>1-22</sub> straight, branched or alicyclic alkyl groups represented by R<sup>7</sup> include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tertbutyl, cyclopropyl, cyclobutyl, pentyl, sec-pentyl, tert-pentyl, neo-pentyl, cyclopentyl, hexyl, cyclohexyl, heptyl, octyl, nonyl, decyl, dodecyl, tetradecyl, hexadecyl, octadecyl, eicosyl and docosyl. The C<sub>6-10</sub> aryl groups or C<sub>7-10</sub> aralkyl groups represented by R<sup>7</sup> include phenyl, tolyl, anisyl, cyanophenyl, nitrophenyl, naphthyl, benzyl, phenethyl and benzhydryl. The groups forming a cyclic structure, represented by two R<sup>7</sup>, include methylene, ethylene, trimethylene, o-phenylene, 1,2-naphthylene and 2,3-naphthylene.

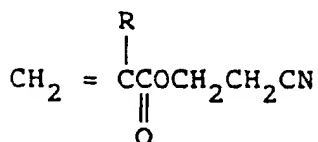
The unsaturated monomers represented by the formula (I) can be produced by various known processes of synthesis. It is possible to use the pertinent commercially available unsaturated monomers.

Listed below are the preferred examples of the unsaturated monomers represented by the formula (I) (R in the following formulae is hydrogen atom or methyl group):

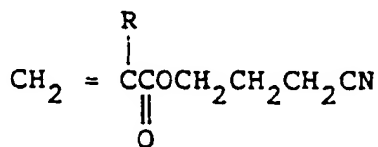
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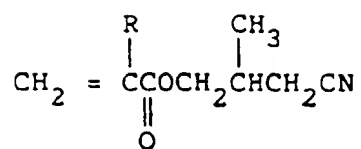
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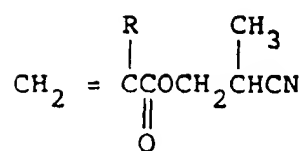
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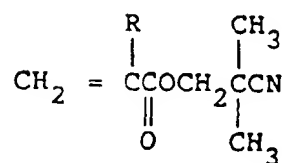
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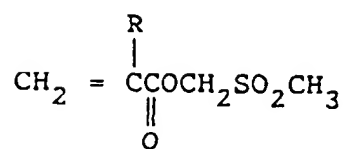
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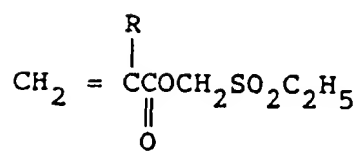
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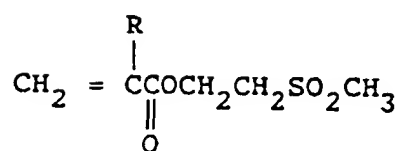
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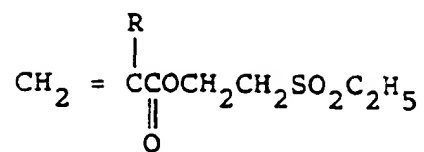
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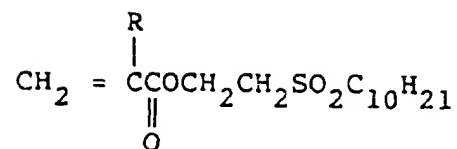
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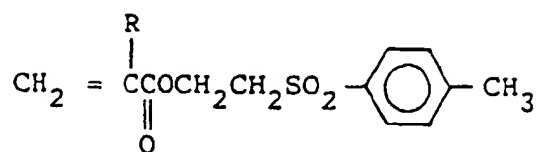
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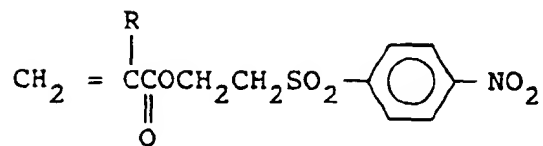
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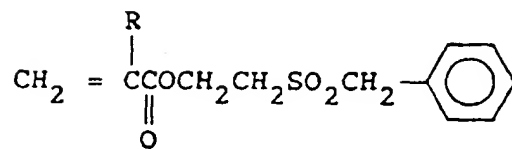
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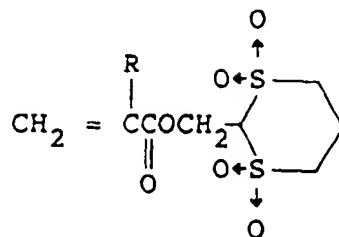


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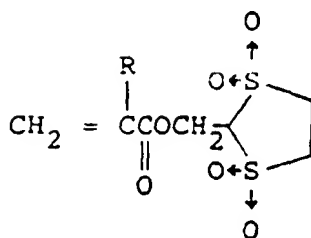




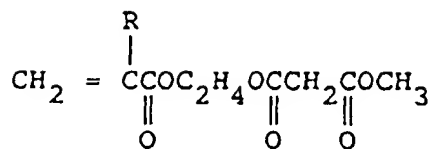
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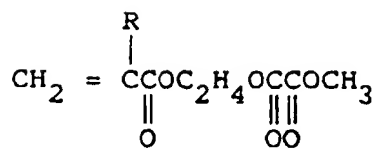
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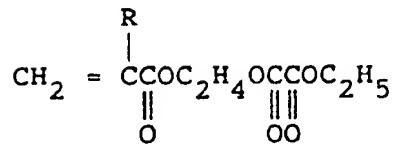
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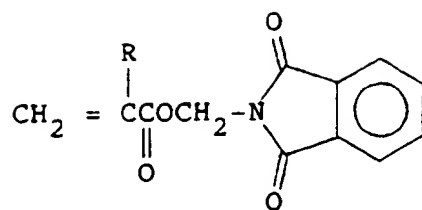
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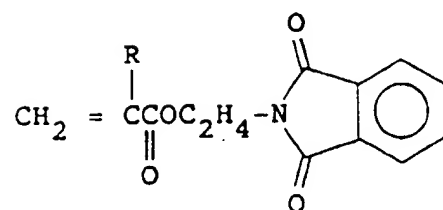
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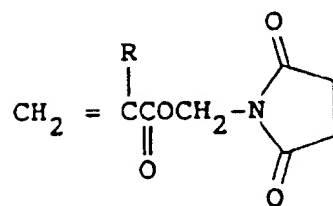
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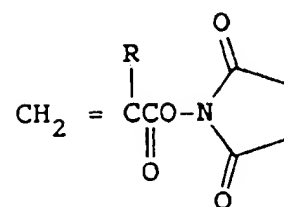
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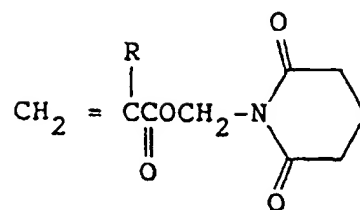
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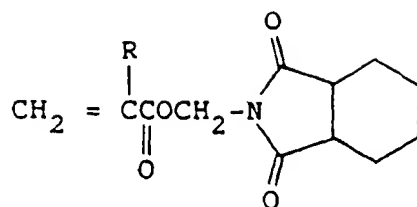
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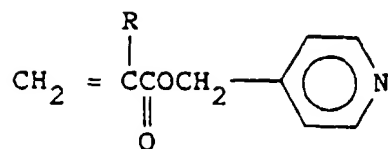
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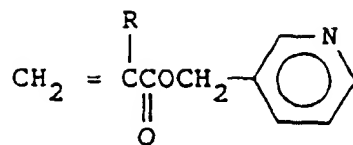
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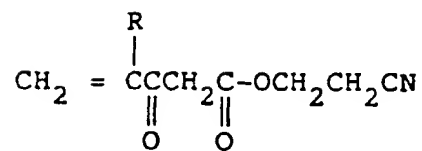
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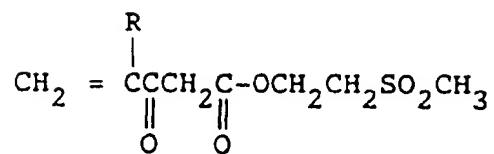
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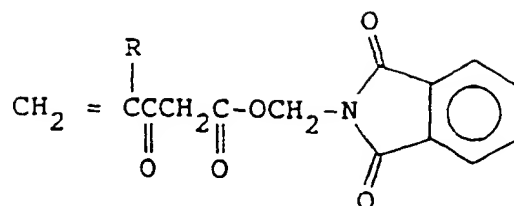
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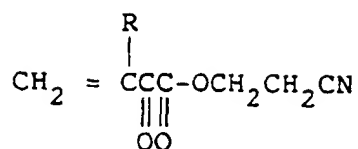
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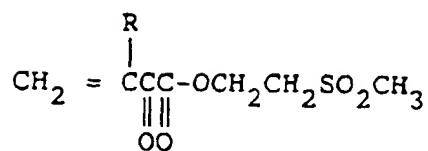
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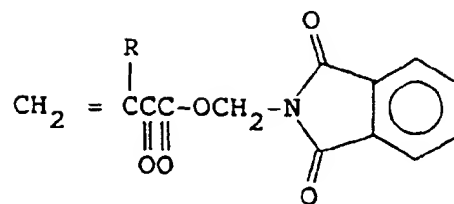
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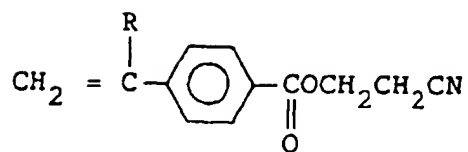
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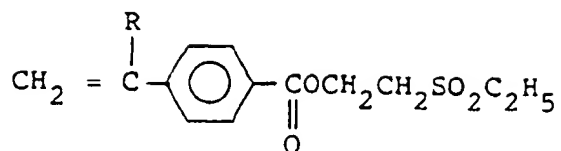
(33)



(34)



(35)



The compounds of the formula (I) wherein R<sup>3</sup>'s represent the hydrocarbon groups forming a cyclic structure with each other are, for example, Compound No. 15 and Compound No. 16 shown in the above list.

The compounds of the formula (I) wherein two R<sup>7</sup>'s represent the groups forming a cyclic structure are, for example, Compound Nos. 20, 21, 22, 23, 24, 25, 30 and 33 in the above list.

These compounds are easily hydrolyzed in a weakly alkaline atmosphere such as sea water. Therefore, the resin obtained by polymerizing or copolymerizing these unsaturated monomers undergoes hydrolysis in the sea water and is gradually changed into a water-soluble type from its surface, and as this portion is corroded by the moving sea water, the surface of a new coat is bared out successively, thus producing a lasting antifouling effect.

The ratio of the unsaturated monomer of the formula (I) in the resin may be optionally selected; preferably it is not less than 0.1 mol% based on the whole amount of the monomers. Such unsaturated monomer may be used alone to form a homopolymer. But if its ratio is small, the proportion of the soluble portion in the resin created by the hydrolysis may prove too low to produce a satisfactory antifouling performance. On the other hand, if its ratio is too high, the eluting rate tends to be increased, resulting in a poor long-time antifouling performance. Thus, the preferred ratio of said unsaturated monomer is 1 to 95 mol%, more preferably 5 to 70 mol%.

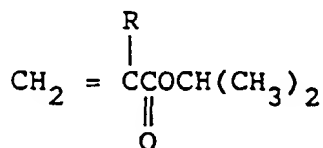
As the other unsaturated monomer copolymerizable with the unsaturated monomer of the formula (I), the unsaturated monomers represented by the formula (II) and the unsaturated monomers having a hydrophilic functional group are preferably used.

In the unsaturated monomers represented by the formula (II), the branched or alicyclic alkyl, aryl or aralkyl groups having 3 or more carbon atoms, represented by R<sup>10</sup>, include isopropyl, isobutyl, sec-butyl, tert-butyl, sec-pentyl, tert-pentyl, neopentyl, 2-ethylhexyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, phenyl, o-tolyl, m-tolyl, p-tolyl, 2,3-xylyl, 2,4-xylyl, o-cumenyl, m-cumenyl, p-cumenyl, mesityl, benzyl, phenethyl, trityl, naphthyl, norbornyl and adamantyl. The organic substituents having a similar structure but containing other atoms than carbon include the compounds having silicon instead of carbon, such as trimethylsilyl, triethylsilyl, tripropylsilyl, tributylsilyl, triphenylsilyl, trimethoxysilyl, triethoxysilyl, tripropoxysilyl and triphenoxysilyl.

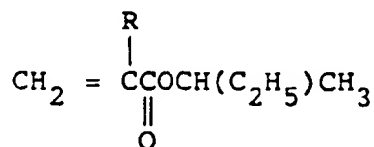
The unsaturated monomers represented by the formula (II) can be produced by various known synthetic methods. The pertinent commercially available unsaturated monomers are also usable.

Listed below are the preferred examples of the unsaturated monomers represented by the formula (II) (R in the following formulae is hydrogen atom or methyl group):

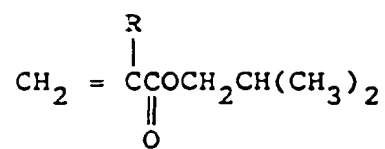
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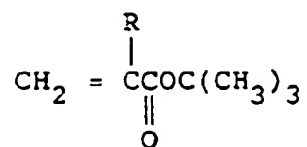
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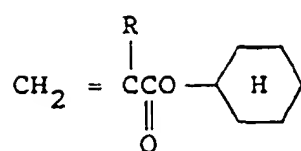
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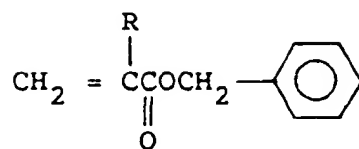
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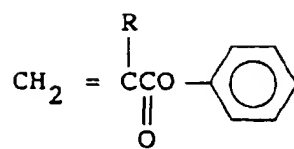
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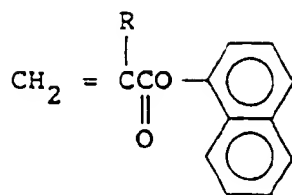
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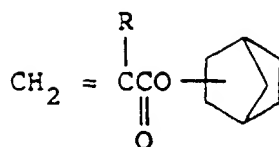
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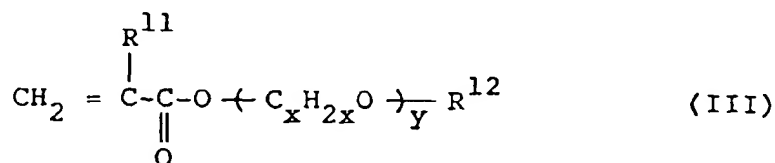


(44)



An unsaturated monomer of the formula (II) can be blended for the purpose of increasing solubility in the solvents, especially aromatic solvents. The blending ratio of this unsaturated monomer is preferably from 5 to 95 mol%. A too low blending ratio results in a poor solubility in the aromatic solvents, while a too high ratio leads to strengthened hydrophobic nature of the resin, which impairs the hydrolytic characteristics of the resin, resulting in poor antifouling performance of the produced paint. Thus, the especially preferred range of blending ratio of said unsaturated monomer is from 5 to 50 mol%.

Examples of the unsaturated monomers having a hydrophilic functional group, which are usable in this invention, include unsaturated acid anhydrides or the unsaturated monomers represented by the formula:



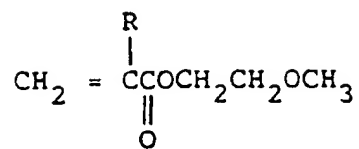
wherein  $\text{R}^{11}$  is hydrogen atom or  $\text{CH}_3$  group;  $x$  is an integer of 1 to 6;  $y$  is an integer of 1 to 10; and  $\text{R}^{12}$  is hydrogen atom or straight, branched or cyclic alkyl, aryl or aralkyl group. Use of these monomers can further enhance the hydrolytic nature provided by the unsaturated monomer of the formula (I).

In the unsaturated monomers represented by the formula (III), the straight, branched or cyclic alkyl, aryl or aralkyl groups represented by  $\text{R}^{12}$  include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, sec-pentyl, tert-pentyl, neopentyl, 2-ethylhexyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, phenyl, o-tolyl, m-tolyl, p-tolyl, 2,3-xylyl, 2,4-xylyl, o-cumenyl, m-cumenyl, p-cumenyl, mesityl, benzyl, phenetyl, trityl, naphthyl and norbornyl.

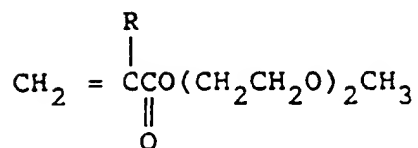
The unsaturated monomers of the formula (III) can be produced by various known synthetic methods. The commercially available unsaturated monomers are also usable.

The following are the preferred examples of the compounds represented by the formula (III) (R in the following formulae is hydrogen atom or methyl group):

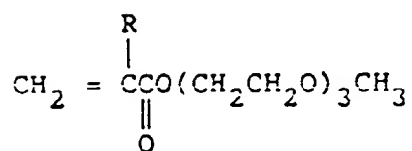
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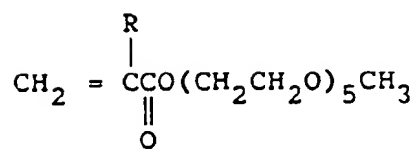
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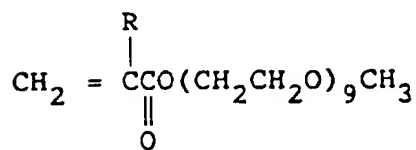
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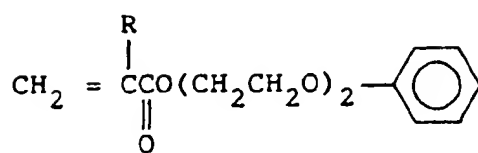
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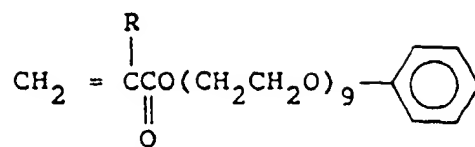


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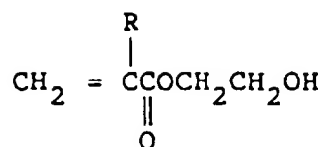




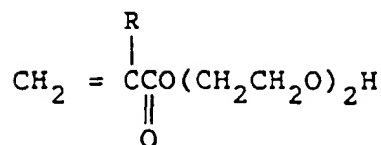
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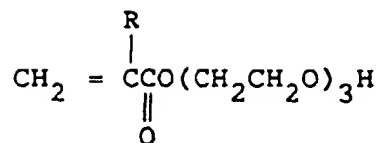
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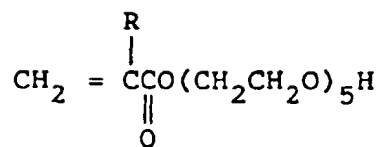
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Examples of the unsaturated acid anhydrides usable as an unsaturated monomer having a hydrophilic functional group include maleic anhydride, methylmaleic anhydride, dimethylmaleic anhydride, ethylmaleic anhydride, phenylmaleic anhydride, chloromaleic anhydride, itaconic anhydride, 1-methylitaconic anhydride, 1,2-dimethylitaconic anhydride, 1-phenylitaconic anhydride, 1-chloroitaconic anhydride, endomethylenetetrahydrophthalic anhydride, chlorendic anhydride and tetrahydrophthalic anhydride.

The blending ratio of the unsaturated monomer having a hydrophilic functional group is preferably from 1 to 70 mol%, more preferably from 5 to 50 mol%. When the blending ratio is less than 1 mol%, the effect of addition of this unsaturated monomer is almost nil. On the other hand, when the blending ratio exceeds 70 mol%, there not only tend to arise the adverse effects such as reduction of coating hardness, but there also takes place elution by the action derived from the hydrophilic nature alone, making it impossible to obtain the desired coating film properties to be provided by a good resin for antifouling paints.

These unsaturated monomers having a hydrophilic functional group may be used either singly or in combination.

As examples of the unsaturated monomers other than those of the formulae (I) and (II) and those having a hydrophilic functional group, there can be cited acrylic or methacrylic ester monomers such as acrylic or methacrylic methyl ester, ethyl ester, n-propyl ester and n-butyl ester, styrene monomers such as styrene,  $\alpha$ -methylstyrene and p-t-butylstyrene, polyolefin monomers such as butadiene, isoprene and chloroprene, vinyl monomers such as vinyl chloride and vinyl acetate acrylonitrile and methacrylonitrile. These monomers may be used either singly or as a mixture of two or more of them.

The unsaturated monomers other than those of the formulae (I) and (II) and those having a hydrophilic functional group are used for the purpose of adjusting hardness of the coating film, glass transition temperature ( $T_g$ ) of the resin, pigment dispersibility of the paint, rate of hydrolysis and elution by the sea water. The blending ratio of this monomer is selected within the range of 1 to 95 mol%, preferably 10 to 90 mol%.

In order to afford additional qualities such as reactivity to the polymer, a monomer such as acrylic acid, methacrylic acid, glycidyl acrylate, glycidyl methacrylate, N-vinylpyrrolidone or a derivative thereof may be copolymerized depending on purposes.

Said unsaturated monomers may be used either singly or in combination.

Preparation of the homopolymer or copolymer (hereinafter simply referred to as "polymer") can be accomplished by treating said substances according to a per se known method, for example, by carrying out a reaction of said unsaturated monomers (mixture) in an appropriate solvent in the presence of a radical polymerization catalyst at a temperature of 0 to 180°C, preferably 40 to 170°C, for a period of one to 20 hours, preferably 4 to 10 hours.

As for the organic solvent used for the polymerization, any type of organic solvent can be used as far as it is capable of dissolving the produced polymer so that no gelation will occur in the course of polymerization reaction. Examples of such organic solvents include the alcohol type solvents such as ethanol, propanol, butanol, isobutanol and benzyl alcohol; ether type solvents such as methyl Cellosolve, ethyl Cellosolve, ethylene glycol dimethyl ether, ethylene glycol monoacetate and 1,4-dioxane; aromatic hydrocarbon type solvents such as toluene and xylene; ester type solvents such as ethyl acetate and butyl acetate; ketone type solvents such as cyclohexanone and methyl isobutyl ketone; and halogen type solvents such as carbon tetrachloride and trichloroethane. However, since the product is used as an antifouling paint, it is preferable to use an aromatic solvent or a mixture of an aromatic solvent with other type(s) of solvent (in a smaller amount) so that the solvent won't act on the undercoat in the coating operation.

As regards the radical polymerization catalyst used in the preparation of said polymer, it is possible to employ the radical polymerization initiators used for ordinary radical polymerization, such as azo-compounds and peroxide compounds. The number-average molecular weight of the obtained polymer is not critical in this invention, but in view of the properties of coating resin, said number-average molecular weight is preferably in the range from 3,000 to 200,000, more preferably from 5,000 to 50,000. The number-average molecular weight shown herein is the value determined by measuring the molecular weight according to gel permeation chromatography and reducing it according to a standard polystyrene calibration curve.

An appropriate chain transfer agent may be blended at the time of polymerization for the purpose of adjusting the molecular weight. Examples of the chain transfer agents usable for said purpose include methanethiol, ethanethiol, n-propanethiol, isopropanethiol, n-butanethiol, 2-methylpropanethiol, 3-methylpropanethiol, 1,1-dimethylethanethiol, 1-hexanethiol, 1-octanethiol, 1-decanethiol, benzenethiol, 2-methylbenzenethiol, 3-methylbenzenethiol, 4-methylbenzenethiol, 2-ethylbenzenethiol, 3-ethylbenzenethiol, 4-ethylbenzenethiol, bis(4-hydroxydimethylphenyl)disulfide, bis(2-chloromethylphenyl) disulfide, bis(2-bromophenyl) disulfide, dinaphthyl disulfide, di-2-benzothia disulfide,  $\alpha$ -methylstyrene dimer, carbon tetrachloride, carbon tetrabromide and chloroform. The amount of the chain transfer agent to be blended may be properly selected according to the molecular weight of the polymer to be produced.

The thus obtained polymer shows an appropriate hydrolysis-elution property and can be applied as a coating resin suited for antifouling coating compositions. The coating resin used in the present invention may further comprise other polymer(s) within limits not prejudicial to the effect of the present invention. Such polymers include, for example, vinyl copolymers such as acrylic copolymers, styrene-acrylic copolymers and polyvinyl chloride; polyesters; and polysiloxanes.

The coating resin used in this invention, if necessary, may be blended with a known coloring matter, a known antifouling agent and various other additives in the course of preparation of an antifouling coating composition.

Typical examples of the antifouling agents usable in this invention are zinc suboxide, zinc chromate, strontium chromate, cupric chromate, cupric ferrocyanate, cupric quinone, cupric  $\delta$ -hydroquinone, cupric oleate, cupric nitrate, cupric phosphate, cupric tartrate, cuprous oxide, cuprous iodide and cuprous sulfite.

Typical examples of the pigments usable in this invention include inorganic pigments such as titanium oxide (titanium white), iron oxide and carbon black, and organic pigments such as azo type, cyanine type and quinacridone type. Usually, however, an inorganic pigment is used.

Joint use of an organotin compound, triazine compound or organosulfur compound with the above-mentioned compounds as antifouling agent is embraced within the concept of this invention.

It is also possible to use rosin, gum rosin, wood rosin or tall oil rosin as elution assistant.

The antifouling coating composition of this invention obtained in the manner described above is useful as bottom paint and paint for fishing nets.

The present invention is further described below with reference to the Examples of the invention, which Examples however do not limit the present invention in any way.

#### Synthesis Example 1

##### Synthesis of 2-ethylsulfonylethyl methacrylate (Compound No. 10, R = CH<sub>3</sub>)

A mixture of 315 g (3.15 mol) of methyl methacrylate, 145 g (1.05 mol) of 2-ethylsulfonylethanol, 8.7 g (30.6 mmol) of titanium tetraisopropoxide and 0.16 g of hydroquinone was reacted at 100°C for 4.5 hours under air-bubbling with removal of methanol produced. After cooling, 11 ml of water was added to the reaction mixture and the resulting mixture was stirred well. After removal of the aqueous phase, 200 ml of water was added to the organic layer and the resulting mixture was extracted with chloroform. The chloroform solution was dried over anhydrous sodium sulfate and then chloroform and excess methyl methacrylate were distilled off under reduced pressure to obtain 164 g of a colorless transparent oily substance in a yield of 75%. From its physical properties shown below, this oily substance was confirmed to be 2-ethylsulfonylethyl methacrylate (Compound No. 10, R = CH<sub>3</sub>).

(1) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 1):

δ(solvent: CDCl<sub>3</sub>) unit: ppm, in all Examples) 6.14 (1H, t-like m), 5.65 (1H, quintet-like m), 4.60 (2H, t, J=5.80 Hz), 3.34 (2H, t, J=5.3 Hz), 3.07 (2H, q, J=7.60 Hz), 1.96 (3H, t-like m), 1.42 (3H, t, J=7.60 Hz).

(2) IR spectral (neat) values (IR spectrum as shown in Fig. 2):

1721 cm<sup>-1</sup> (C=O), 1321, 1126 cm<sup>-1</sup> (SO<sub>2</sub>).

#### Synthesis Example 2

##### Synthesis of 2-(p-toluenesulfonyl)ethyl methacrylate (Compound No. 12, R = CH<sub>3</sub>)

To a 15 ml acetone solution of 4.8 g (24 mmol) of 2-(p-toluenesulfonyl)ethanol and 2.4 g (24 mmol) of triethylamine, 0.5 mg of hydroquinone was added, followed by dropwise addition of 2.5 g (24 mmol) of methacryloyl chloride while maintaining the mixture temperature below 10°C by cooling with an ice bath. After the dropwise addition was completed, the mixture was stirred for 30 minutes while maintaining the mixture temperature at 0°C and then further stirred for additional 30 minutes at room temperature. The white precipitate of triethylammonium chloride was filtered off and the filtrate was poured into ice water. The precipitated colorless solid was filtered, dried and recrystallized from hexane to give 4.3 g of colorless crystals (yield: 68%). From the analytical results shown below, the obtained crystals were confirmed to be those of 2-(p-toluenesulfonyl)ethyl methacrylate (Compound No. 12, R = CH<sub>3</sub>).

(1) Melting point: 72°C

(2) <sup>1</sup>H-NMR spectral values (<sup>1</sup>H-NMR spectrum as shown in Fig. 3):

δ(CDCl<sub>3</sub>): 7.80 (2H, d, J=8.09 Hz), 7.36 (2H, d, J=8.09 Hz), 5.84 (1H, t-like m), 5.49 (1H, quintet-like m), 4.47 (2H, t, J=6.11 Hz), 3.49 (2H, t, J=6.11 Hz), 2.44 (3H, s), 1.80 (3H, t-like m).

(3) IR spectral values (KBr method) (IR spectrum as shown in Fig. 4):

1705 cm<sup>-1</sup> (C=O), 1300, 1140 cm<sup>-1</sup> (SO<sub>2</sub>).

#### Synthesis Example 3

##### Synthesis of 2-cyanoethyl methacrylate (Compound No. 2, R = CH<sub>3</sub>)

A mixture of 120 g (1.20 mol) of methyl methacrylate, 28.4 g (0.4 mol) of 2-cyanoethanol, 1.46 g (5.14 mmol) of titanium tetraisopropoxide and 42 mg of hydroquinonemonomethyl ether was treated as in Synthesis Example 1, and the resulting oily substance was distilled under reduced pressure to obtain 21 g of a colorless liquid having a boiling point of 70°C/0.5 mmHg (yield: 75%). From its physical properties shown below, this liquid was confirmed to be 2-cyanoethyl methacrylate (Compound No. 2, R = CH<sub>3</sub>).

(1) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 5):

δ(CDCl<sub>3</sub>): 6.19 (1H, t-like m), 5.66 (1H, quintet-like m), 4.36 (2H, t, J=6.41 Hz), 2.76 (2H, t, J=6.4 Hz), 1.97 (3H, t-like m).

(2) IR spectral (neat) data (IR spectrum as shown in Fig. 6):

2250  $\text{cm}^{-1}$  (C N), 1721 (C=O).

#### Synthesis Example 4

##### 5 Synthesis of 2-methoxalyloxyethyl methacrylate (Compound No. 18, R = CH<sub>3</sub>)

A mixture of 45.4 g (384 mmol) of dimethyl oxalate, 10 g (77 mmol) of 2-hydroxyethyl methacrylate, 0.2 g (0.7 mmol) of titanium tetraisopropoxide and 5 mg of hydroquinone was reacted at 100°C for 6 hours under air-bubbling with removal of methanol produced. Excess dimethyl oxalate was removed by sublimation. The resulting material  
10 containing the white precipitate was filtered to remove the white precipitate, and the mother liquor was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 8/2) to obtain 10.7 g of a colorless liquid (yield: 64%). From its analytical results shown below, this liquid was confirmed to be 2-methoxalyloxyethyl methacrylate (Compound No. 18, R = CH<sub>3</sub>).

15 (1) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 7):

$\delta(\text{CDCl}_3)$ : 6.14 (1H, t-like m), 5.61 (1H, quintet-like m), 4.56 (2H, m), 4.44 (2H, m), 3.92 (3H, s), 1.95 (3H, t-like m).

(2) IR spectral (neat) data (IR spectrum as shown in Fig. 8):

1750, 1725  $\text{cm}^{-1}$  (C=O).

20

#### Synthesis Example 5

##### Synthesis of 2-ethoxalyloxyethyl methacrylate (Compound No. 19, R = CH<sub>3</sub>)

25 A 20 ml acetone solution of 4.8 g (36.6 mmol) of 2-hydroxyethyl methacrylate, 3.7 g (36.6 mmol) of triethylamine and 1 mg of hydroquinone was cooled to 0°C. Then 5 g (36.6 mmol) of ethyl chloroglyoxalate was added dropwise to the solution with stirring while maintaining the mixture temperature substantially at 0°C. After the dropwise addition was completed, the reaction mixture was stirred at 0°C for 30 minutes and then further stirred at room temperature for additional 30 minutes. The produced white precipitate was filtered off and the filtrate was concentrated to obtain an  
30 oily substance. This oily substance was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 8/2) to obtain 5.9 g of a colorless liquid (yield: 70%). From its analytical results shown below, this liquid was confirmed to be 2-ethoxalyloxyethyl methacrylate (Compound No. 19, R = CH<sub>3</sub>).

(1) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 9):

35  $\delta(\text{CDCl}_3)$ : 6.12 (1H, t-like m), 5.59 (1H, quintet-like m), 4.53 (2H, m), 4.43 (2H, m), 4.35 (2H, q, J=6.02 Hz), 1.94 (3H, t-like m), 1.37 (3H, t, J=6.02 Hz).

#### Synthesis Example 6

##### Synthesis of N-methacryloyloxymethylphthalimide (Compound No. 20, R = CH<sub>3</sub>)

40

A 20 ml pyridine solution of 9 g (50.8 mmol) of N-hydroxymethylphthalimide and 1 mg of hydroquinone was kept at about 0°C in an ice bath, and 5.3 g (50.8 mmol) of methacryloyl chloride was added dropwise to the solution while stirring it well. After the dropwise addition was completed, the solution was stirred at this temperature for 30 minutes and then at room temperature for additional 30 minutes. The resulting reaction mixture was poured into icy water and  
45 stirred for a while. The precipitated solid was filtered and recrystallized from methanol to obtain 7.2 g of colorless crystals (yield: 53%). From their physical properties shown below, these crystals were confirmed to be N-methacryloyloxymethylphthalimide (Compound No. 20, R = CH<sub>3</sub>).

(1) Melting point: 134°C

50 (2) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 10):

$\delta(\text{CDCl}_3)$ : 7.94 (2H, m), 7.80 (2H, m), 6.12 (1H, t-like m), 5.80 (2H, s), 5.60 (1H, quintet-like m), 1.93 (3H, t-like m).

(3) IR spectral (KBr) data (IR spectrum as shown in Fig. 11):

1785, 1715  $\text{cm}^{-1}$  (C=O).

55

## Synthesis Example 7

Synthesis of N-methacryloyloxymethylsuccinimide (Compound No. 22, R = CH<sub>3</sub>)

To a suspension, heated to 30°C, of 99.1 g (1.0 mol) of succinimide and 81 ml of formalin (37% formaldehyde solution), 3 ml of a 5 wt% aqueous solution of sodium hydroxide was added dropwise while well stirring the suspension. After the dropwise addition was completed, the mixture was further stirred at room temperature for 2.5 hours. After the reaction, water was distilled off under reduced pressure and the residual mixture was extracted with methylene chloride. The resulting methylene chloride solution was concentrated and the residual solid was recrystallized from ether to obtain 109 g of colorless crystals (yield: 63%). From their physical properties shown below, these crystals were confirmed to be N-hydroxymethylsuccinimide. These crystals were used for the following reaction without further purification.

(1) Melting point: 64°C

(2) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 12):

δ(CDCl<sub>3</sub>): 5.03 (2H, br-s), 3.90 (1H, br-s), 2.75 (4H, s).

(3) IR spectral data (KBr) (IR spectrum as shown in Fig. 13):

1770, 1700 cm<sup>-1</sup> (C=O).

To a 236 ml methylene chloride solution of 30 g (232 mmol) of N-hydroxymethylsuccinimide synthesized in the manner described above, 20 g (232 mmol) of methacrylic acid and 10 mg of hydroquinonemonomethyl ether, 48 g (232 mmol) of dicyclohexylcarbodiimide (DCC) was added while cooling the solution in an ice bath. Then 2.84 g (23.2 mmol) of N,N-dimethylaminopyridine (DMAP) was further added to the solution with stirring. The mixture was further stirred at room temperature for 3 hours. The produced white precipitate was filtered off, the filtrate was concentrated and the residue was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 1/1) to give 39.7 g of colorless crystals (yield: 87%). From their physical properties these crystals were identified to be N-methacryloyloxymethylsuccinimide (Compound No. 22, R = CH<sub>3</sub>).

(1) Melting point: 76°C

(2) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 14):

δ(CDCl<sub>3</sub>): 6.11 (1H, t-like m), 5.62 (1H, quintet-like m), 5.59 (2H, s), 2.80 (4H, s), 1.93 (3H, t-like m).

(3) IR spectral data (KBr) (IR spectrum as shown in Fig. 15):

1780, 1705 cm<sup>-1</sup> (C=O)

## Synthesis Example 8

Synthesis of N-methacryloyloxysuccinimide (Compound No. 23, R = CH<sub>3</sub>)

To a 250 ml methylene chloride suspension of 30 g (261 mmol) of N-hydroxysuccinimide, 22.4 g (261 mmol) of methacrylic acid and 10 mg of hydroquinonemonomethyl ether under cooling in an ice bath, 53.8 g (251 mmol) of DDC was added, followed by further addition of 3.2 g (26.1 mmol) of DMAP while well stirring the suspension. The mixture was further stirred at room temperature for 3 hours. The produced white precipitate was filtered off, the filtrate was concentrated and the residue was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 3/2) to obtain 14.7 g of colorless crystals (yield: 31%). From the following physical properties, these crystals were confirmed to be N-methacryloyloxysuccinimide (Compound No. 23, R = CH<sub>3</sub>).

(1) Melting point: 102°C

(2) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 16):

δ(CDCl<sub>3</sub>): 6.42 (1H, t-like m), 5.89 (1H, m), 2.86 (4H, s), 2.06 (3H, t-like m).

(3) IR spectral data (KBr) (IR spectrum as shown in Fig. 17):

1763, 1737 cm<sup>-1</sup> (C=O).

## Synthesis Example 9

Synthesis of 4-pyridylmethyl methacrylate (Compound No. 26, R = CH<sub>3</sub>)

A mixture of 25 g (82.5 mmol) of 4-pyridylmethanol, 91.7 g (330 mmol) of methyl methacrylate, 5 mg of hydroquinone and 0.5 g (1.38 mmol) of dioctyltin oxide was reacted at 100°C for 24 hours under air bubbling with removal of

methanol produced. After the reaction, excess methyl methacrylate was distilled off under reduced pressure and the precipitated solid was filtered off. The filtrate was purified by silica gel column chromatography (eluent: ethyl acetate) to obtain 39.2 g of a light-red liquid (yield: 97%). From its physical properties shown below, this liquid was confirmed to be 4-pyridylmethyl methacrylate (Compound No. 26, R = CH<sub>3</sub>).

(1) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 18):

δ(CDCl<sub>3</sub>): 8.61 (2H, d, J=6.10 Hz), 7.27 (2H, d, J=6.10 Hz), 6.22 (1H, t-like m), 5.66 (1H, quintet-like m), 5.22 (2H, s), 2.01 (3H, t-like m).

(2) IR spectral (neat) data (IR spectrum as shown in Fig. 19):

1720 cm<sup>-1</sup> (C=O).

#### Synthesis Example 10

Synthesis of 2-methylsulfonylethyl methacrylate (Compound No. 9, R = CH<sub>3</sub>)

A mixture of 315 g (3.15 mol) of methyl methacrylate, 130 g (1.05 mol) of 2-methylsulfonylethanol, 7.8 g (27.4 mmol) of titanium tetraisopropoxide and 0.15 g of hydroquinone was reacted at 100°C for 3 hours under air bubbling with removal of methanol produced. After cooling, 20 ml of water was added, to the reaction mixture and the resulting mixture was stirred at 80°C for 20 minutes. After removal of the aqueous layer, 200 ml of water was further added to the organic layer and the resulting mixture was extracted with chloroform. The chloroform solution was dried over anhydrous sodium sulfate and was concentrated under reduced pressure to obtain 130 g of colorless crystals (yield: 64%). From their physical properties, these crystals were confirmed to be 2-methylsulfonylethyl methacrylate (Compound No. 9, R = CH<sub>3</sub>).

(1) Melting point: 48°C

(2) <sup>1</sup>H-NMR spectral data (<sup>1</sup>H-NMR spectrum as shown in Fig. 20):

δ(CDCl<sub>3</sub>): 6.14 (1H, t-like m), 5.66 (1H, quintet-like m), 4.62 (2H, t, J=5.90 Hz), 3.36 (2H, t, J=5.90 Hz), 2.99 (3H, s), 1.96 (3H, t-like m).

(3) IR spectral data (KBr) (IR spectrum as shown in Fig. 21):

1710 cm<sup>-1</sup> (C=O), 1300, 1140 cm<sup>-1</sup> (SO<sub>2</sub>).

#### Examples 1 - 20

Into a four-necked flask equipped with a stirrer, a condenser, an N<sub>2</sub> gas feed pipe, a dropping funnel and a thermometer, a measured amount of a solvent or solvents was supplied and stirred at 95°C. Then a mixed solution comprising monomers, azobisisobutyronitrile (AIBN) and α-methylstyrene dimer (αMSD) was charged into the dropping funnel and added dropwise into the flask in an N<sub>2</sub> gas stream while maintaining the temperature of the reaction mixture at about 95°C and stirring the mixture. After the dropwise addition was completed, the mixture was further stirred at 95°C for 6 hours to obtain a viscous liquid with a specified solid content. The detailed experimental conditions and the properties of the obtained resins are shown in Tables 1 to 3.

Table 1

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN		NV (%)	Mn
			(g)	$\alpha$ MSD (g)		
1	Dioxane (60)	2-Cyanoethyl methacrylate (69.6) (Compound No. 2, R=CH <sub>3</sub> ) n-Butyl acrylate (32) Ethyl methacrylate (28.5)	1.5	0.5	50	9400
2	Methyl isobutyl ketone (MIBK) (36)	2-Cyanoethyl acrylate (20) (Compound No. 2, R=H) Methyl methacrylate (16)	1.1	0.36	60	8100
3	Xylene (40) n-Butanol (10)	2-Cyanoethyl acrylate (26) (Compound No. 2, R=H) tert-Butyl methacrylate (11.8) (Compound No. 39, R=CH <sub>3</sub> ) Methyl methacrylate (12.4)	1.66	0.55	50	7000

- cont'd -

Table 1 (cont'd)

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN (g)	$\alpha$ MSD (g)	NV (%)	Mn
4	Xylene (40) n-Butanol (10)	2-Cyanoethyl acrylate (24.5) (Compound No. 2, R=H) tert-Butyl methacrylate (8.4) (Compound No. 39, R=CH <sub>3</sub> ) Compound No. 46, R=CH <sub>3</sub> (7.4) Methyl methacrylate (9.8)	1.57	0.55	50	7000
5	Dioxane (165)	Compound No. 10, R=CH <sub>3</sub> (103) n-Butyl acrylate (32) Ethyl methacrylate (28.5)	1.5	0.5	50	9100
6	Xylene (40) n-Butanol (10)	Compound No. 10, R=CH <sub>3</sub> (30) tert-Butyl methacrylate (12) (Compound No. 39, R=CH <sub>3</sub> ) Methyl methacrylate (3) Compound No. 46, R=CH <sub>3</sub> (5)	1.6	0.55	50	7600

- cont'd -



Table 1 (cont'd)

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN (g)	$\alpha$ MSD (g)	NV (%)	Mn
7	Dioxane (60)	Compound No. 19, R=CH <sub>3</sub> (29.4) n-Butyl acrylate (12.4) Ethyl methacrylate (18.6)	1.5	0.55	50	9200

Table 2

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN (g)		αMSD (g)	NV (%)	Mn
8	Dioxane (58.6)	Compound No. 18, R=CH <sub>3</sub> (22.1) n-Butyl acrylate (13.1) Ethyl methacrylate (23.4)	1.5		0.55	50	9400
9	Xylene (40)	Compound No. 2, R=H (8.0) Compound No. 40, R=CH <sub>3</sub> (32.1)	1.2		0.4	50	7200
10	Xylene (40)	Compound No. 2, R=H (9.1) Compound No. 39, R=CH <sub>3</sub> (30.9)	1.2		0.4	50	7300
11	Xylene (40)	Compound No. 2, R=H (7.7) Compound No. 41, R=CH <sub>3</sub> (32.3)	1.2		0.4	50	7100
12	Xylene (40)	Compound No. 2, R=H (9.1) Compound No. 38, R=CH <sub>3</sub> (30.9)	1.2		0.4	50	7200

- cont'd -

Table 2 (cont'd)

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN		NV (%)	Mn
			(g)	αMSD (g)		
13	Xylene (40)	Compound No. 2, R=H (18.7)	1.2	0.4	50	7400
		Compound No. 39, R=CH <sub>3</sub> (21.3)				
14	Xylene (40)	Compound No. 2, R=H (19.3)	1.2	0.4	50	7400
		Compound No. 39, R=CH <sub>3</sub> (17.6) Methyl methacrylate (3.1)				
15	Xylene (32) n-Butanol (8)	Compound No. 2, R=H (20.0)	1.3	0.4	50	7300
		Compound No. 39, R=CH <sub>3</sub> (13.6) Methyl methacrylate (6.4)				
16	Xylene (32) n-Butanol (8)	Compound No. 2, R=H (20.3)	1.2	0.4	50	7300
		Compound No. 39, R=CH <sub>3</sub> (11.5) Methyl methacrylate (8.1)				

- cont'd -

Table 2 (cont'd)

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN (g)	$\alpha$ MSD (g)	NV (%)	Mn
17	Xylene (40) n-Butanol (10)	Compound No. 2, R=H (25.9) Compound No. 39, R=CH <sub>3</sub> (11.8) Methyl methacrylate (12.4)	1.66	1.2	50	6400
18	Xylene (40) n-Butanol (10)	Compound No. 2, R=H (25.9) Compound No. 39, R=CH <sub>3</sub> (11.8) Methyl methacrylate (12.4)	1.66	1.66	50	5800

Table 3

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN (g)	$\alpha$ MSD (g)	NV (%)	Mn
19	Dioxane (53.7)	Compound No. 26, R=CH <sub>3</sub> (22.7) n-Butyl acrylate (12.4) Ethyl methacrylate (18.6)	1.5	0.55	50	8400
20	Dioxane (54.6)	Compound No. 27, R=CH <sub>3</sub> (18.1) n-Butyl acrylate (13.1) Ethyl methacrylate (23.4)	1.5	0.55	50	8200

Examples 21 - 26

A solvent, monomers, AIBN and  $\alpha$ MSD were put into a four-necked flask equipped with a stirrer, a condenser, an N<sub>2</sub> gas feed pipe, and a thermometer, and the mixture was stirred while bubbling with N<sub>2</sub> gas with keeping the reaction temperature about 95°C. After the initial vigorous exothermic reaction abated, the reaction mixture was further stirred

under the above conditions for 6 hours. There was consequently obtained a viscous liquid with a specified solid content. The detailed experimental conditions and the properties of the obtained resins are shown in Table 4.

Table 4

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN (g)		αMSD (g)	NV (%)	Mn
21	Dioxane (150)	Compound No. 7, R=CH <sub>3</sub> (89) n-Butyl acrylate (32) Ethyl methacrylate (28.5)	1.5	0.5	0.5	50	9400
22	Dioxane (155)	Compound No. 9, R=CH <sub>3</sub> (96) n-Butyl acrylate (32) Ethyl methacrylate (28.5)	1.5	0.5	0.5	50	8500
23	Dioxane (196)	Compound No. 12, R=CH <sub>3</sub> (134) n-Butyl acrylate (32) Ethyl methacrylate (28.5)	1.5	0.5	0.5	50	9700
24	Dioxane (200)	Compound No. 15, R=CH <sub>3</sub> (141) n-Butyl acrylate (32) Ethyl methacrylate ((28.5)	1.5	0.5	0.5	50	8800

- cont'd -

Table 4 (cont'd)

Exam- ple No.	Solvent (g)	Formulation Monomers (g)	AIBN (g)	$\alpha$ MSD (g)	NV (%)	Mn
25	Dioxane (62.4)	Compound No. 20, R=CH <sub>3</sub> (31.4) n-Butyl acrylate (12.4) Ethyl methacrylate (18.6)	1.5	0.55	50	8500
26	Dioxane (56.6)	Compound No. 22, R=CH <sub>3</sub> (20.1) n-Butyl acrylate (13.1) Ethyl methacrylate (23.4)	1.5	0.55	50	8100

Examples 27 - 30

Measured amounts of a solvent and a lowly reactive monomer were placed in a four-necked flask equipped with a stirrer, a condenser, an N<sub>2</sub> gas feed pipe, a dropping funnel and a thermometer, and the mixture was kept therein with stirring. Then, a mixed solution of other monomers, AIBN and  $\alpha$ MSD was supplied into the flask from the dropping

funnel in an N<sub>2</sub> gas stream with stirring the mixture and maintaining its temperature at about 95°C. After completion of the dropwise addition, the reaction mixture was stirred at 95°C for 1 hour. A mixture of AIBN and xylene or xylene alone was added dropwise to the mixture one to three times every 30 minutes. The reaction mixture was further stirred at 95°C for 6 hours to obtain a viscous liquid with a specified solid content. The detailed experimental conditions and the properties of the obtained resins are shown in Table 5.

Table 5

Exam- ple No.	Formulation in reactor: Monomer (g) and sol- vent (g)	Formulation in dropping funnel  Monomers (g) or solvent (g)				NV (%)	Mn
27	Xylene (40) Maleic anhydride (12)	1st: Compound No. 2, R=H (10) Compound No. 39, R=CH <sub>3</sub> (11) n-Butyl methacrylate (17)	0.5	0.55	50	11300	
			0.2	-			
		2nd: Xylene (10)	0.2	-			
28	Xylene (40) Maleic anhydride (13.6)	1st: Compound No. 2, R=CH <sub>3</sub> (5.5) Compound No. 39, R=CH <sub>3</sub> (14) n-Butyl methacrylate (16.9)	0.5	0.55	50	10100	
			0.2	-			
		2nd: Xylene	0.2	-			

- cont'd -



Table 5 (cont'd)

Exam- ple No.	Formulation in reactor: Monomer (g) and sol- vent (g)	Formulation in dropping funnel Monomers (g) or solvent (g)	AIBN (g)	$\alpha$ MSD (g)	NV (%)	Mn
29	Xylene (40) Maleic anhydride (15)	1st: Compound No. 10, R=CH <sub>3</sub> (7.8) Compound No. 38, R=CH <sub>3</sub> (16.3) n-Butyl methacrylate (10.9)	1.4	0.55	50	7100
		2nd: Xylene (10)	0.2	-		

- cont'd -

Table 5 (cont'd)

Exam- ple No.	Formulation in reactor: Monomer (g) and sol- vent (g)	Formulation in dropping funnel Monomers (g) or solvent (g)				NV (%)	Mn
30	Xylene (63) Maleic anhydride (29.4)	1st: Compound No. 2, R=H (25) n-Butyl methacrylate (71)	1.25	0.5		50	22000
		2nd: Xylene (12.5)	0.25	-			
		3rd: Xylene (12.5)	0.25	-			
		4th: Xylene (37.5)	-	-			

As seen from Examples 3, 4, 6, 9 - 18 and 27 - 30, the copolymers obtained by using the unsaturated monomers

represented by the formula (II) are soluble in solvents, especially aromatic solvents such as xylene and xylene/n-butanol (4/1), and suited for use as a resin for antifouling paints.

#### Comparative Preparation Examples 1 and 2

A determined amount of a solvent was put into a four-necked flask equipped with a stirrer, a condenser, an N<sub>2</sub> gas feed pipe, a dropping funnel and a thermometer, and the solvent was kept at 95°C with stirring. Then a mixed solution of the monomers, AIBN and  $\alpha$ MSD was supplied into the dropping funnel and added dropwise into the flask under N<sub>2</sub> gas stream with stirring the mixture and maintaining its temperature at about 95°C. After completion of the dropwise addition, the reaction mixture was further stirred at 95°C for 6 hours to obtain a viscous liquid with a specified solid content. The detailed experimental conditions and the properties of the obtained resins are shown in Table 6.

Table 6

Comp. Prep. Ex. No.	Solvent (g)	Formulation Monomers (g)			NV (%)	Mn
		AIBN (g)	$\alpha$ MSD (g)			
1	Xylene (50)	Tributyltin methacrylate (25.6) n-Butyl acrylate (8.8) Ethyl methacrylate (15.6)	0.75	0.5	50	7500
2	Xylene (50)	2,2,2-Trifluoroethyl meth- acrylate (29.1) n-Butyl acrylate (11.1) Ethyl methacrylate (9.9)	1.5	0.5	50	7200

## Comparative Preparation Example 3

A solvent, monomers, AIBN and  $\alpha$ MSD were supplied into a four-necked flask equipped with a stirrer, a condenser, an N<sub>2</sub> gas feed pipe, and a thermometer, and the mixture was stirred while bubbling with N<sub>2</sub> gas with keeping the reaction temperature about 95°C. After the initial vigorous exothermic reaction abated, the mixture was further stirred

under the above conditions for 6 hours to obtain a viscous liquid with a specified solid content. The detailed experimental conditions and the properties of the obtained resins are shown in Table 7.

Table 7

Comp. Prep. Ex. No.	Solvent (g)	Formulation Monomers (g)			NV (%)	Mn
		p-Nitrophenyl methacrylate (31.4) n-Butyl acrylate (9.8) Ethyl methacrylate (8.7)	AIBN (g)	$\alpha$ MSD (g)		
3	Dioxane (117)		1.5	0.5	30	12600

## Test Example

Each of the varnish formulations obtained in the Examples and the Comparative Preparation Examples described above was coated on a 150 mm x 100 mm polypropylene plate. The coating thickness was about 50  $\mu$ m. The coated polypropylene plate was heated at 80°C for 3 hours to perfectly remove the solvent in the coat and the initial weight of the plate was measured. Then the coated polypropylene plate was immersed in 1,750 ml of an alkaline buffer solution with a pH of 10.2. After left in said buffer solution at 45°C for 24 hours, the polypropylene plate was taken out, washed with water and dried, followed by measurement of the final weight of the plate. The rate of decrease of the coating after said immersion was determined from the difference between the initial weight (weight before immersion) and the final weight (weight after immersion) of the plate.

For the sake of comparison, the above test was also conducted on the organotin-containing resin obtained in Comparative Preparation Example 1 and the resin disclosed in Japanese Patent Application Publication No. JP-T-60 500 452 (Comparative Preparation Examples 2 and 3) proposed as a substitute for said organotin-containing resin. The test results are shown in Table 8.

Table 8

Varnish	Loss in weight of the coat (mg/100 cm <sup>2</sup> )
Example 1	21
Example 2	32
Example 3	27
Example 4	30
Example 5	53
Example 6	42
Example 7	7
Example 8	7
Example 15	20
Example 20	7
Example 21	76
Example 22	63
Example 23	60
Example 24	97
Example 25	14
Example 26	8
Example 27	67
Example 28	51
Example 29	59
Example 30	92
Comp. Prep. Example 1	17
Comp. Prep. Example 2	5
Comp. Prep. Example 3	6

As noted from the foregoing results, the coating resin compositions used in the present invention are equal to or higher than the organotin-containing resin in rate of decrease of coating, and needless to say, they are free of toxicity possessed by organotin. It was also found that the resin compositions used in this invention are superior to the resins disclosed in Japanese Patent Application Publication No. JP-T-60 500 452, which were proposed as a substitute material for the organotin-based resin, in rate of decrease of coating and useful as a resin for antifouling paints.

## Antifouling Performance Test

Paints were prepared by blending 40 parts by weight of cuprous oxide and 3 parts by weight of ZnO with 15 parts by weight (as solid) of the resin varnishes synthesized in the Examples described above. Each of these paints was spray coated on both sides of a coated steel plate (100 x 200 x 1 mm) which had been applied with an anticorrosive coating. Said spray coating was conducted twice so that the dry coating thickness on each side would become 100

pm, thereby preparing the test plates.

Each of the test plates was subjected to a sea water immersion test at Nakaminato Port of Nakaminato City, Ibaragi Pref., and the number of the shellfishes (barnacles) attached to the test plate was counted periodically. The results are shown in Table 9.

Table 9

Antifouling performance test Run No.	Resin varnish	Number of barnacles attached to test plate			
		Period of immersion			
	(Example No.)	0	2 months	4 months	6 months
1	3	0	0	0	1
2	4	0	0	0	0
3	5	0	0	0	0
4	6	0	0	0	0
5	17	0	0	0	1
6	21	0	0	0	0
7	23	0	0	0	0
8	24	0	0	0	1
9	27	0	0	0	1
10	28	0	0	0	0
11	29	0	0	0	0
12	30	0	0	0	0

#### Comparative Antifouling Performance Test

The same antifouling performance test as described above was conducted on the resin varnishes synthesized in Comparative Preparation Examples 2 and 3. The results are shown in Table 10.

Table 10

Comparative antifouling Performance test Run No.	Resin varnish (Comp. Prep. Example No.)	Number of barnacles attached to test plate			
		Period of immersion			
		0	2 months	4 months	6 months
1	2	0	9	17	24
2	3	0	10	19	31

As noted from the results of the antifouling performance tests shown above, any of the paints prepared according to the present invention showed excellent antifouling performance, substantially precluding attachment of barnacles to the plate applied with the paint.

#### Viscosity Stability Test

A mixture of 100 parts by weight of cuprous oxide and 100 parts by weight of resin solid of each of the resin varnishes selected from those synthesized in the above Examples was kneaded into a paste, and the paste was transferred into a 150 ml sample bottle and its viscosity was measured by a Brookfield viscometer. Further, after sealing the sample bottle, it was stored in a thermostatic chamber of 40°C for 20 days and then the viscosity of the paste was measured in the same way. The rate of change of viscosity after storage was determined from the following equation (1). The test results are shown in Table 11.

$$\text{Rate of change of viscosity} = \frac{\text{Viscosity after storage}}{\text{Viscosity before storage}} \quad (1)$$

Table 11

Viscosity stability test Run No.	Resin varnish (Example No.)	Rate of change of Viscosity (after left at 40°C for 20 days)
1	3	1.04
2	4	1.03
3	5	1.07
4	23	1.05
5	27	1.10
6	28	1.12

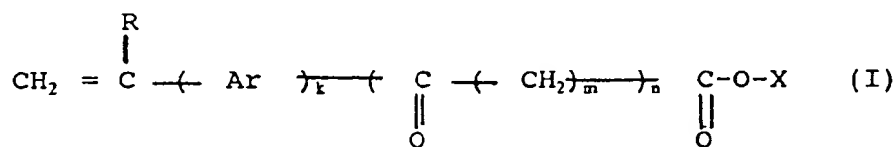
It is seen from the above results that the rate of change of viscosity of the coating resin composition when mixed with cuprous oxide, is slight, indicating excellent storage stability of the coating resin used in this invention.

The coating resin used in the present invention has no poisoning problem noted in use of the organotin copolymers, possesses excellent keeping quality and also shows a hydrolytic property comparable with the organotin-containing resins, so that it is capable of forming a coat which can maintain an excellent antifouling effect for a long period of time. Further, since the coating resin used in this invention is soluble in aromatic solvents, it is very useful for preparing an excellent antifouling paint.

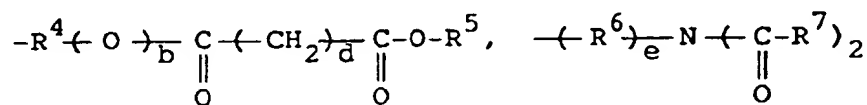
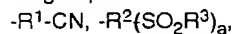
#### Claims

1. An antifouling coating composition comprising:

(a) a coating resin comprising a polymer comprising, as repeating units, the residues of an unsaturated monomer or formula (I)



wherein R is hydrogen or a straight or branched alkyl group having 1 to 4 carbon atoms; Ar is a benzene ring or naphthalene ring; k, m and n represent independently a number of 0 or 1; and X is a substituent selected from the groups:



and  $\left( \text{R}^8 \right)_f\text{-Py}$

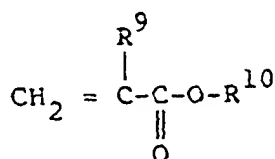
wherein R<sup>1</sup>, R<sup>4</sup>, R<sup>6</sup> and R<sup>8</sup> are each a straight, branched or alicyclic alkylene group having 1 to 6 carbon atoms; R<sup>2</sup> is a straight, branched or cyclic hydrocarbon group having 1 to 6 carbon atoms and connecting O and SO<sub>2</sub>R<sup>3</sup>; a is an integer of 1 to 3 indicating the number of SO<sub>2</sub>R<sup>3</sup> groups bonded to R<sup>2</sup>; the groups R<sup>3</sup> are the same or different and each is a straight, branched or cyclic alkyl group, having 1-22 carbon atoms, an aryl group having 6-10 carbon atoms, which may have a substituent, or an aralkyl group having 7-18 carbon atoms, which may have a substituent provided that when a is 2 or 3, at least two of the groups R<sup>3</sup> may together form a hydrocarbon cyclic structure with each other and R<sup>2</sup>; b, d, e and f are each a number of 0 or 1; R<sup>5</sup> is a straight or branched alkyl group having 1-4 carbon atoms; the groups R<sup>7</sup> are the same or different and each is a



straight, branched or alicyclic alkyl group, having 1-22 carbon atoms, an aryl group having 6-10 carbon atoms or an aralkyl group having 7-10 carbon atoms, or the groups R<sup>7</sup> together with the carbonyl carbon form a cyclic structure; and Py is a substituted or unsubstituted 2-, 3- or 4-pyridyl group; and

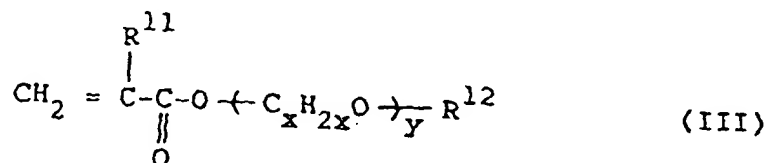
(b) an antifouling agent.

2. A composition according to claim 1 wherein k and n are zero.
3. A composition according to claim 1 or claim 2 wherein X is -R<sup>1</sup>-CN.
4. A composition according to claim 1 or claim 2 wherein X is -R<sup>2</sup>(SO<sub>2</sub>R<sup>3</sup>)<sub>a</sub>.
5. A composition according to any one of claims 1 to 4 wherein R is hydrogen or methyl.
6. A composition according to any one of claims 1 to 5 wherein the coating resin further comprises as repeating units residues of one or more unsaturated monomers copolymerizable with the unsaturated monomer of formula (I).
7. A composition according to claim 6 wherein the coating resin comprises as repeating units residues of a copolymerisable unsaturated monomer of formula (II)



wherein R<sup>9</sup> is hydrogen or methyl and R<sup>10</sup> is branched or alicyclic alkyl, aryl or aralkyl optionally containing one or more hetero atoms and having 3 or more carbon atoms.

8. A composition according to claim 6 wherein the coating resin comprises as repeating units the residues of a copolymerizable unsaturated monomer having a hydrophilic functional group.
9. A composition according to claim 8 wherein the unsaturated monomer having a hydrophilic functional group is a monomer of formula (III)



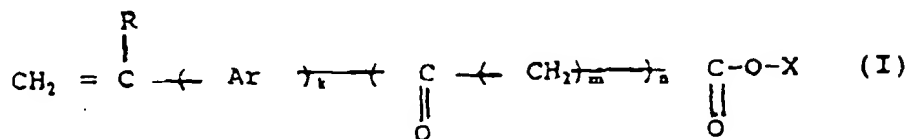
wherein R<sup>11</sup> is hydrogen or methyl; x is an integer of 1 to 6; y is an integer of 1 to 10; and R<sup>12</sup> is hydrogen or a straight, branched or cyclic alkyl, aryl or aralkyl group.

10. A composition according to any one of the preceding claims wherein the unsaturated monomer of formula (I) is present in the resin in an amount of not less than 0.1 mol% based on the total amount of monomers.
11. A composition according to any one of the preceding claims wherein the polymer has a number-average molecular weight of from 3,000 to 200,000.
12. Use of a coating resin as defined in claim 1 in an antifouling coating composition.

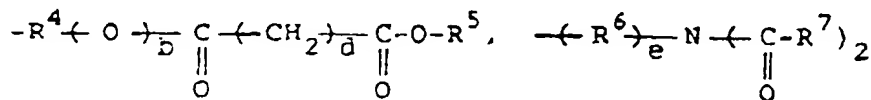
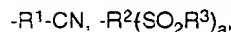
## Patentansprüche

## 1. Antifouling-Beschichtungsmasse, umfassend:

(a) ein Beschichtungsharz, umfassend ein Polymeres, das als Repetiereinheiten die Reste eines ungesättigten Monomeren der Formel (I)



umfaßt, worin R für Wasserstoff oder eine geradkettige oder verzweigte Alkylgruppe mit 1 bis 4 Kohlenstoffatomen steht; Ar für einen Benzolring oder einen Naphthalinring steht; k, m und n unabhängig voneinander eine Zahl von 0 oder 1 bedeuten; und X für einen Substituenten, ausgewählt aus den Gruppen:



und  $\{\text{R}^8\}_f \text{Py}$

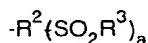
steht, worin  $\text{R}^1$ ,  $\text{R}^4$ ,  $\text{R}^6$  und  $\text{R}^8$  jeweils für eine geradkettige, verzweigte oder alicyclische Alkylengruppe mit 1 bis 6 Kohlenstoffatomen stehen;  $\text{R}^2$  für eine geradkettige, verzweigte oder cyclische Kohlenwasserstoffgruppe mit 1 bis 6 Kohlenstoffatomen und verbindendes O und  $\text{SO}_2\text{R}^3$  steht, a eine ganze Zahl von 1 bis 3 ist, die die Anzahl der an  $\text{R}^2$  gebundenen  $\text{SO}_2\text{R}^3$ -Gruppen angibt; wobei die Gruppen  $\text{R}^3$  gleich oder verschieden sind und jeweils eine geradkettige, verzweigte oder cyclische Alkylgruppe mit 1 bis 22 Kohlenstoffatomen, eine Arylgruppe mit 6 bis 10 Kohlenstoffatomen, die einen Substituenten haben kann oder eine Aralkylgruppe mit 7 bis 18 Kohlenstoffatomen, die einen Substituenten haben kann, sind, mit der Maßgabe, daß, wenn a den Wert 2 oder 3 hat, mindestens zwei der Gruppen  $\text{R}^3$  eine cyclische Kohlenwasserstoffstruktur miteinander und  $\text{R}^2$  bilden können; b, d, e und f jeweils eine Zahl von 0 oder 1 sind;  $\text{R}^5$  für eine geradkettige oder verzweigte Alkylgruppe mit 1 bis 4 Kohlenstoffatomen steht; wobei die Gruppen  $\text{R}^7$  gleich oder verschieden sind und jeweils eine geradkettige, verzweigte oder alicyclische Alkylgruppe mit 1 bis 22 Kohlenstoffatomen, eine Arylgruppe mit 6 bis 10 Kohlenstoffatomen oder eine Aralkylgruppe mit 7 bis 10 Kohlenstoffatomen sind, oder wobei die Gruppen  $\text{R}^7$  zusammen mit dem Carbonylkohlenstoffatom eine cyclische Struktur bilden; und Py für eine substituierte oder unsubstituierte 2-, 3- oder 4-Pyridylgruppe steht; und

(b) ein Antifouling-Mittel.

2. Masse nach Anspruch 1, dadurch gekennzeichnet, daß k und n den Wert Null haben.

3. Masse nach Anspruch 1 oder 2, dadurch gekennzeichnet, daß X für  $-\text{R}^1\text{-CN}$  steht.

4. Masse nach Anspruch 1 oder 2, dadurch gekennzeichnet, daß X für



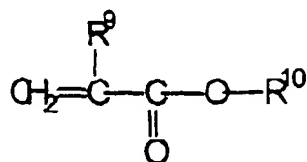
steht.

5. Masse nach einem der Ansprüche 1 bis 4, dadurch gekennzeichnet, daß R für Wasserstoff oder Methyl steht.

6. Masse nach einem der Ansprüche 1 bis 5, dadurch gekennzeichnet, daß das Beschichtungsharz weiterhin als Repetiereinheiten Reste von einem oder mehreren ungesättigten Monomeren, die mit dem ungesättigten Mono-

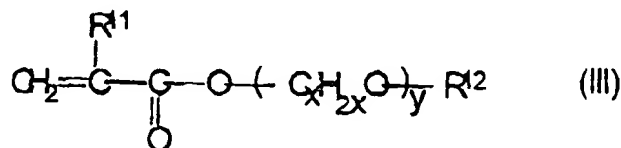
meren der Formel (I) copolymerisierbar sind, umfaßt.

7. Masse nach Anspruch 6, dadurch **gekennzeichnet**, daß das Beschichtungsharz als Repetiereinheiten Reste eines copolymerisierbaren ungesättigten Monomeren der Formel (II)



umfaßt, wobei  $\text{R}^9$  für Wasserstoff oder Methyl steht und  $\text{R}^{10}$  für verzweigtes oder alicyclisches Alkyl, Aryl oder Aralkyl, das ggf. ein oder mehrere Heteroatome enthält und 3 oder mehr Kohlenstoffatome aufweist, steht.

8. Masse nach Anspruch 6, dadurch **gekennzeichnet**, daß das Beschichtungsharz als Repetiereinheiten die Reste eines copolymerisierbaren ungesättigten Monomeren umfaßt, das eine hydrophile funktionelle Gruppe aufweist.
9. Masse nach Anspruch 8, dadurch **gekennzeichnet**, daß das ungesättigte Monomere mit einer hydrophilen funktionellen Gruppe ein Monomeres der Formel (III)



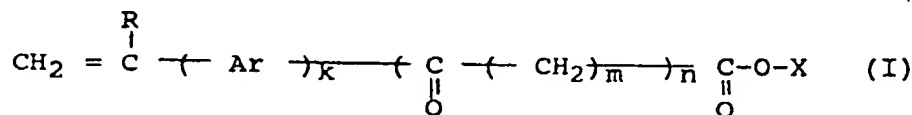
ist, worin  $\text{R}^{11}$  für Wasserstoff oder Methyl steht; x eine ganze Zahl von 1 bis 6 ist; y eine ganze Zahl von 1 bis 10 ist; und  $\text{R}^{12}$  für Wasserstoff oder eine geradkettige, verzweigte oder cyclische Alkyl-, Aryl- oder Aralkylgruppe steht.

10. Masse nach einem der vorstehenden Ansprüche, dadurch **gekennzeichnet**, daß das ungesättigte Monomere der Formel (I) in dem Harz in einer Menge von nicht weniger als 0,1 mol%, bezogen auf die Gesamtmenge der Monomeren, vorhanden ist.
11. Masse nach einem der vorstehenden Ansprüche, dadurch **gekennzeichnet**, daß das Polymere ein zahlenmittleres Molekulargewicht von 3.000 bis 200.000 hat.
12. Verwendung des Beschichtungsharzes nach Anspruch 1 in einer Antifouling-Beschichtungsmasse.

## Revendications

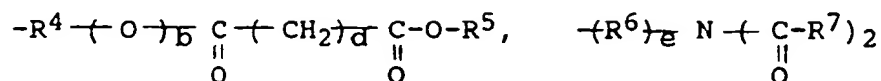
1. Composition pour revêtement antisalissures, comprenant :

(a) une résine pour revêtement, renfermant un polymère comprenant, comme motifs, les restes d'un monomère insaturé de formule (I) :



dans laquelle R représente un atome d'hydrogène ou un groupe alkyle à chaîne droite ou ramifiée, ayant 1 à 4 atomes de carbone, Ar représente un noyau benzénique ou un noyau naphthalénique, k, m et n représentent

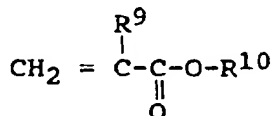
chacun indépendamment un nombre égal à 0 ou 1, et X représente un substituant choisi parmi les groupes :  
 $-R^1-CN$ ,  $-R^2(SO_2R^3)_a$ ,



et  $(R^8)_f-Py$

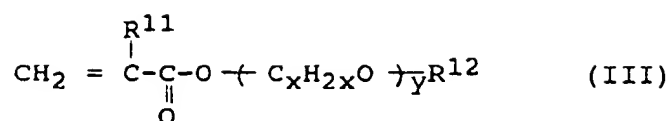
dans lesquels  $R^1$ ,  $R^4$ ,  $R^6$  et  $R^8$  représentent chacun un groupe alkylène linéaire, ramifié ou alicyclique, ayant 1 à 6 atomes de carbone,  $R^2$  représente un groupe hydrocarboné linéaire, ramifié ou cyclique, ayant 1 à 6 atomes de carbone et reliant O et  $SO_2R^3$ , a représente un nombre entier ayant une valeur de 1 à 3 et indiquant le nombre de groupes  $SO_2R^3$  liés à  $R^2$ , les groupes  $R^3$  sont identiques ou différents et représentent chacun un groupe alkyle linéaire, ramifié ou cyclique, ayant 1 à 22 atomes de carbone, un groupe aryle ayant 6 à 10 atomes de carbone, qui peut porter un substituant, ou un groupe aralkyle ayant 7 à 18 atomes de carbone, qui peut porter un substituant, étant entendu que, lorsque a est égal à 2 ou 3, au moins deux des groupes  $R^3$  peuvent former ensemble et avec  $R^2$  une structure hydrocarbonée cyclique, b, d, e et f représentent chacun un nombre égal à 0 ou 1,  $R^5$  représente un groupe alkyle linéaire ou ramifié, ayant 1 à 4 atomes de carbone, les groupes  $R^7$  sont identiques ou différents et représentent chacun un groupe alkyle linéaire, ramifié ou alicyclique, ayant 1 à 22 atomes de carbone, un groupe aryle ayant 6 à 10 atomes de carbone ou un groupe aralkyle ayant 7 à 10 atomes de carbone, ou bien les groupes  $R^7$  forment avec l'atome de carbone du groupe carbonyle une structure cyclique, et Py représente un groupe 2-, 3- ou 4-pyridyle, substitué ou non-substitué, et (b) un agent antisalissures.

2. Composition selon la revendication 1, dans laquelle k et n sont égaux à zéro.
3. Composition selon la revendication 1 ou 2, dans laquelle X représente un groupe  $-R^1-CN$ .
4. Composition selon la revendication 1 ou 2, dans laquelle X représente un groupe  $-R^2(SO_2R^3)_a$ .
5. Composition selon l'une quelconque des revendications 1 à 4, dans laquelle R représente un atome d'hydrogène ou un groupe méthyle.
6. Composition selon l'une quelconque des revendications 1 à 5, dans laquelle la résine pour revêtement comprend en outre, comme motifs, des restes d'un ou plusieurs monomères insaturés, copolymérisables avec le monomère insaturé de formule (I).
7. Composition selon la revendication 6, dans laquelle la résine pour revêtement comprend, comme motifs, des restes d'un monomère insaturé copolymérisable de formule (II) :



dans laquelle  $R^9$  représente un atome d'hydrogène ou un groupe méthyle et  $R^{10}$  représente un groupe alkyle ramifié ou alicyclique, aryle ou aralkyle, contenant éventuellement un ou plusieurs hétéro-atomes et ayant 3 atomes de carbone ou plus.

8. Composition selon la revendication 6, dans laquelle la résine pour revêtement comprend, comme motifs, des restes d'un monomère insaturé copolymérisable, possédant un groupe fonctionnel hydrophile.
9. Composition selon la revendication 8, pour laquelle le monomère insaturé possédant un groupe fonctionnel hydrophile est un monomère de formule (III) :



dans laquelle R<sup>11</sup> représente un atome d'hydrogène ou un groupe méthyle, x représente un nombre entier ayant une valeur de 1 à 6, y représente un nombre entier ayant une valeur de 1 à 10, et R<sup>12</sup> représente un atome d'hydrogène ou un groupe alkyle linéaire, ramifié ou cyclique, un groupe aryle ou un groupe aralkyle.

10. Composition selon l'une quelconque des revendications précédentes, dans laquelle le monomère insaturé de formule (I) est présent dans la résine en une proportion non-inférieure à 0,1 % en moles par rapport à la quantité totale des monomères.
11. Composition selon l'une quelconque des revendications précédentes, dans laquelle le polymère a une masse moléculaire moyenne en nombre de 3000 à 200.000.
12. Utilisation d'une résine pour revêtement telle que définie dans la revendication 1, dans une composition pour revêtement antisalissures.

FIG. 1

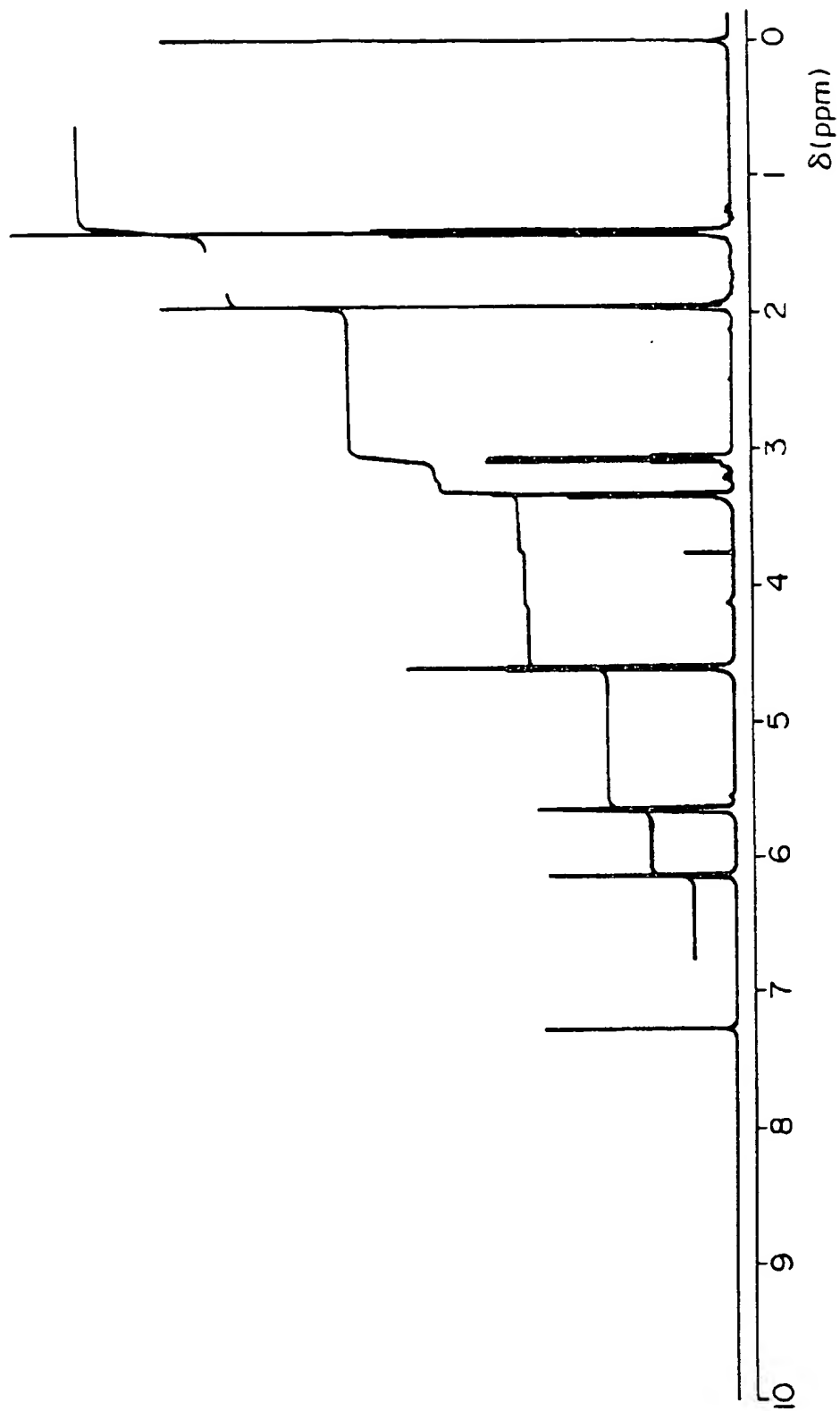


FIG. 2

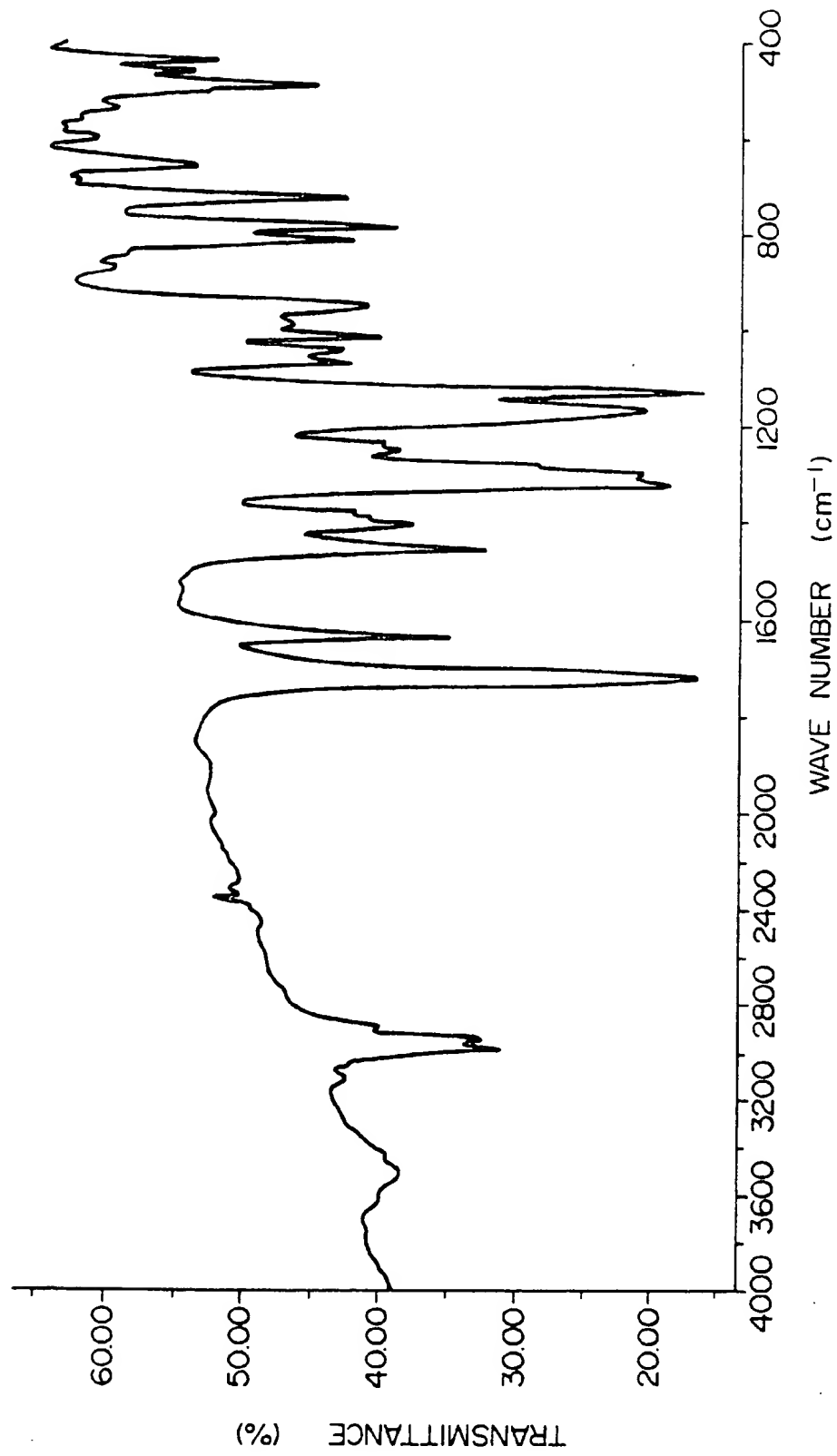


FIG. 3

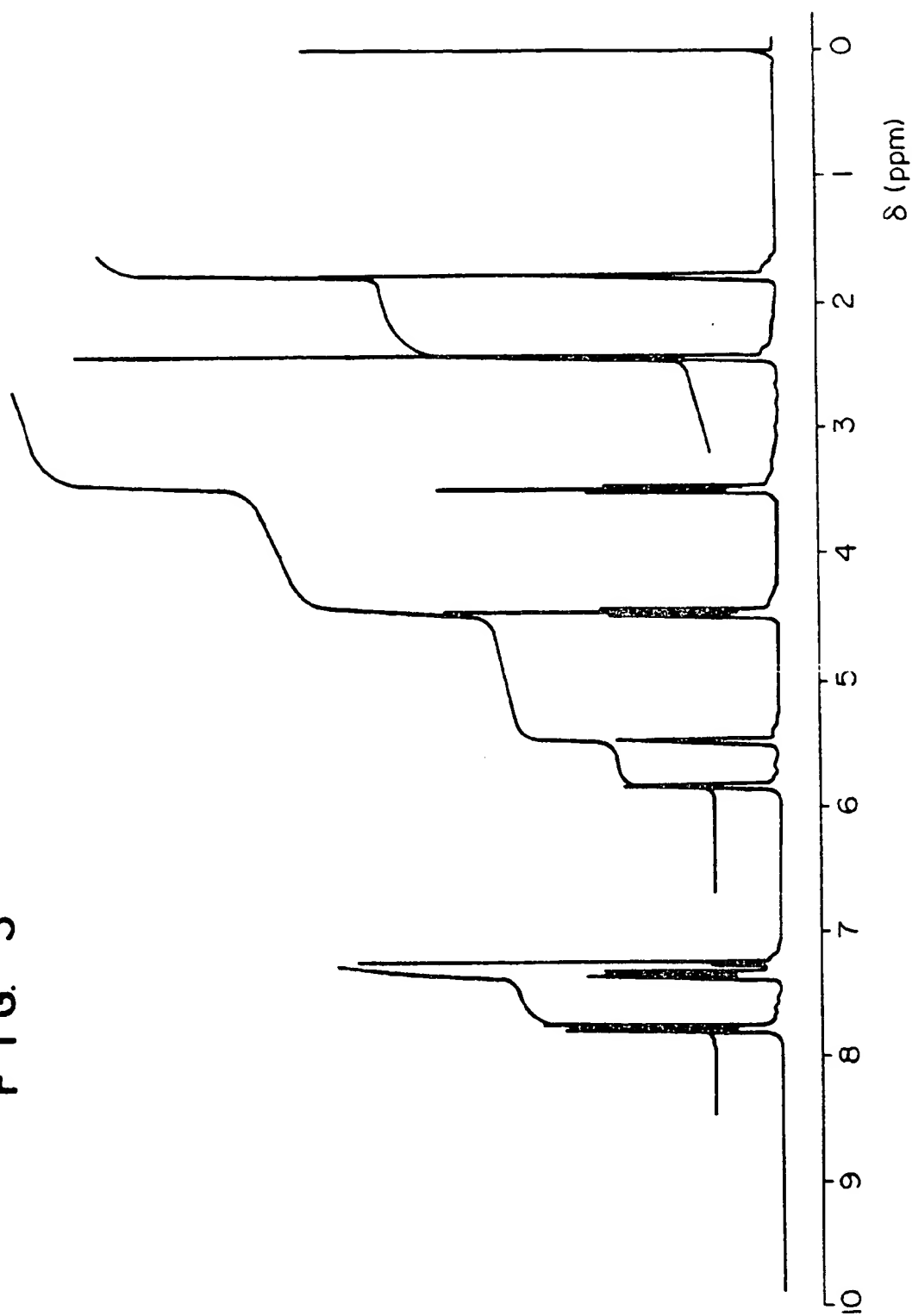




FIG. 4

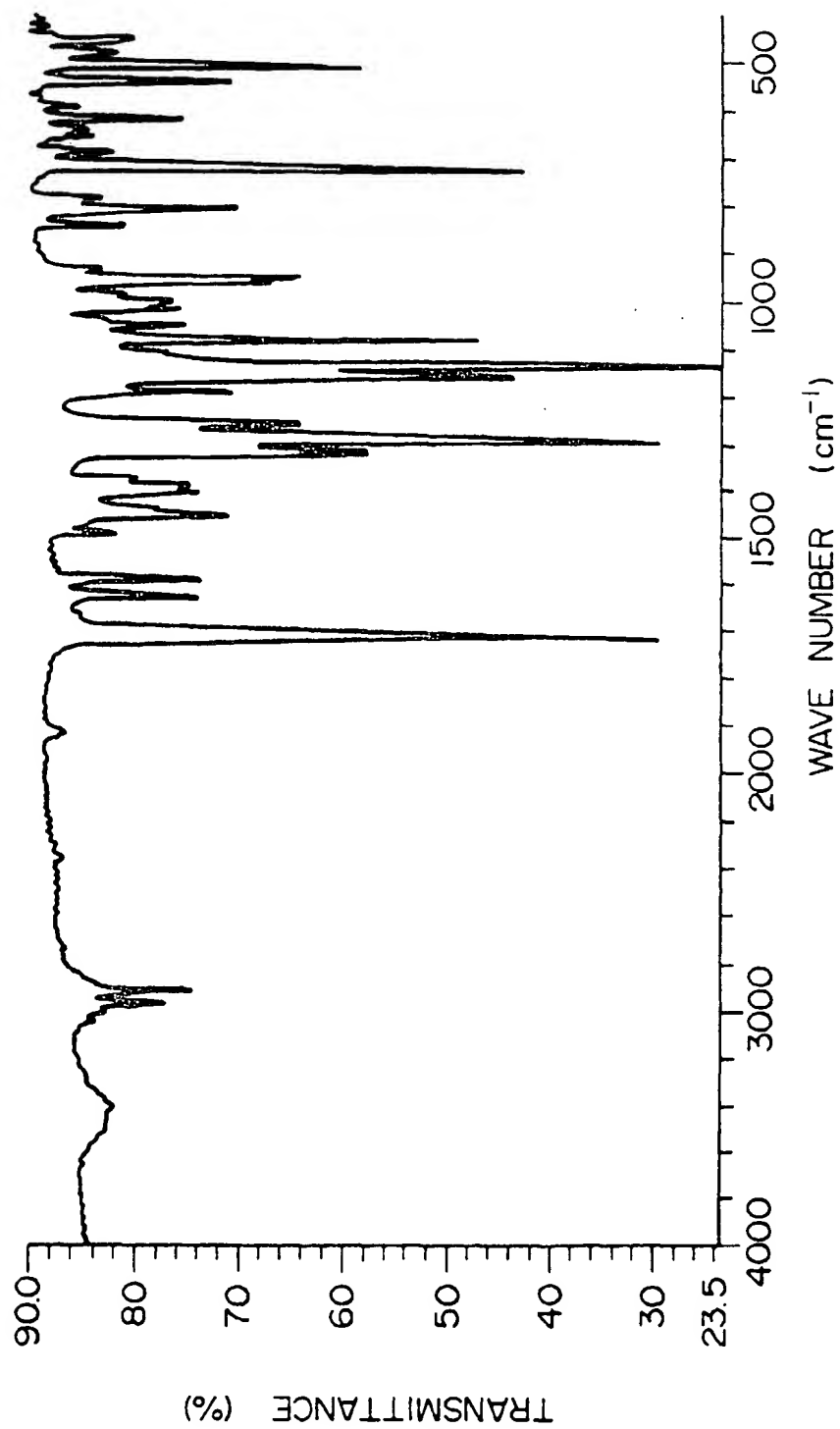


FIG. 5

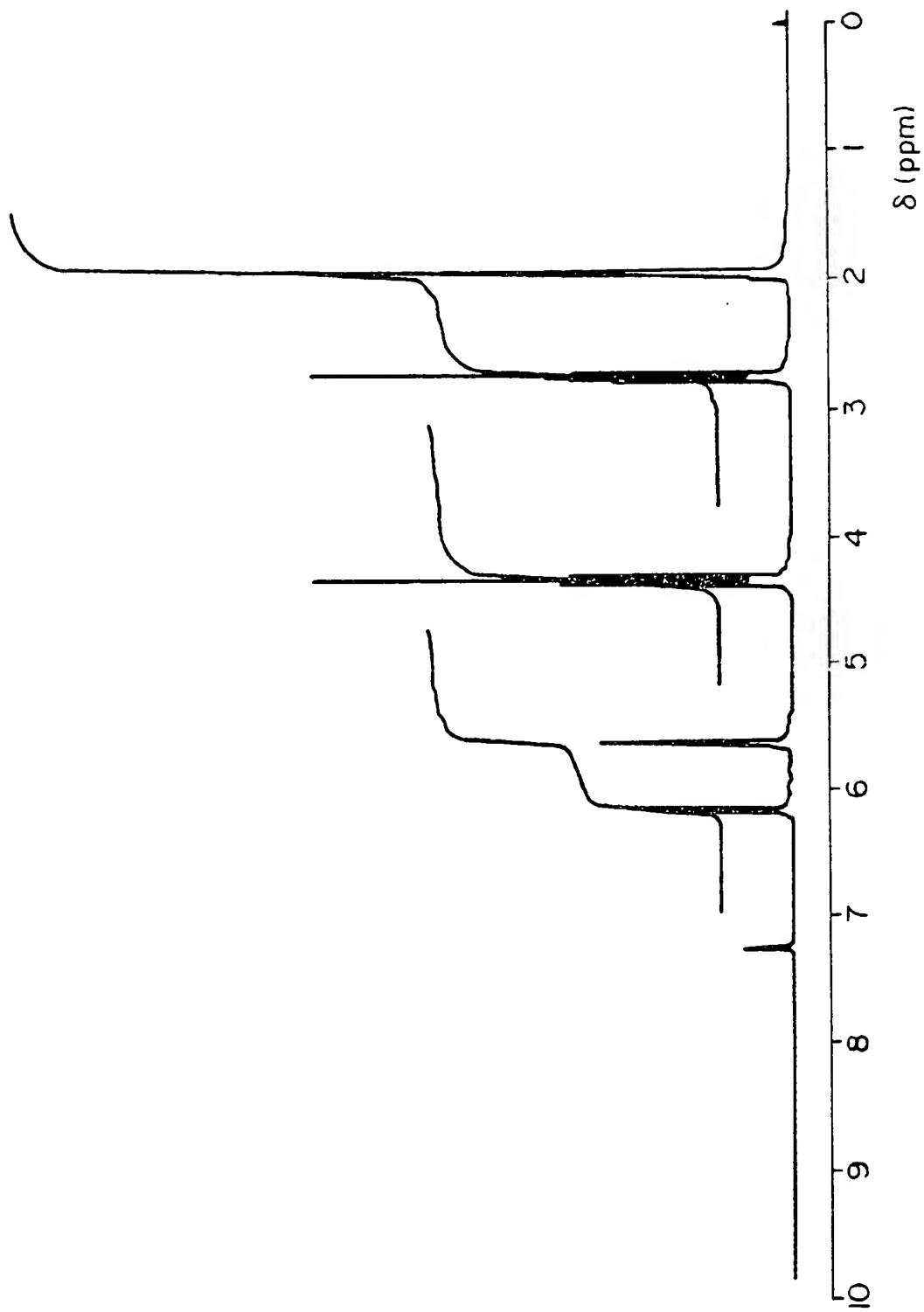


FIG. 6

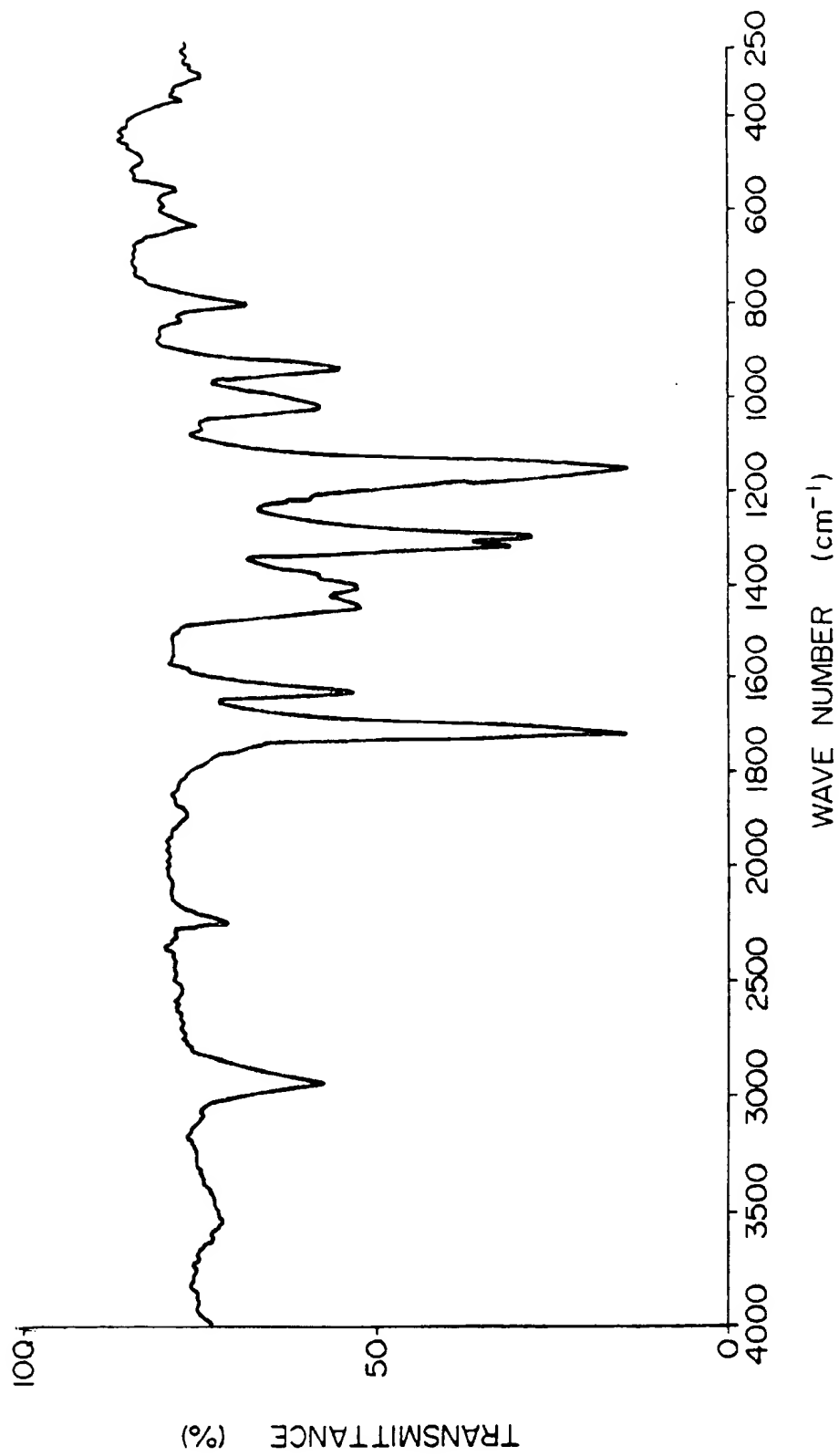


FIG. 7

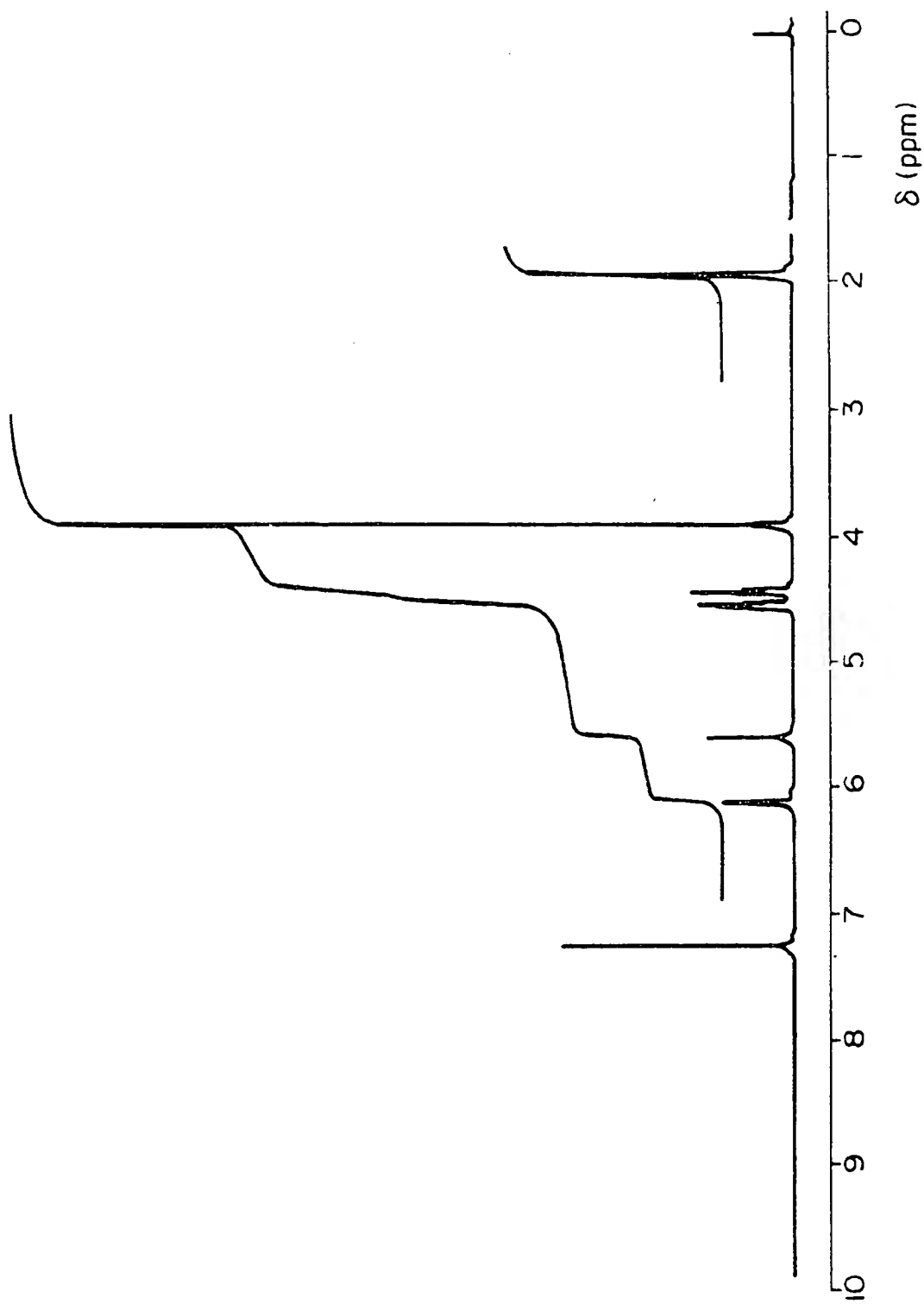


FIG. 8

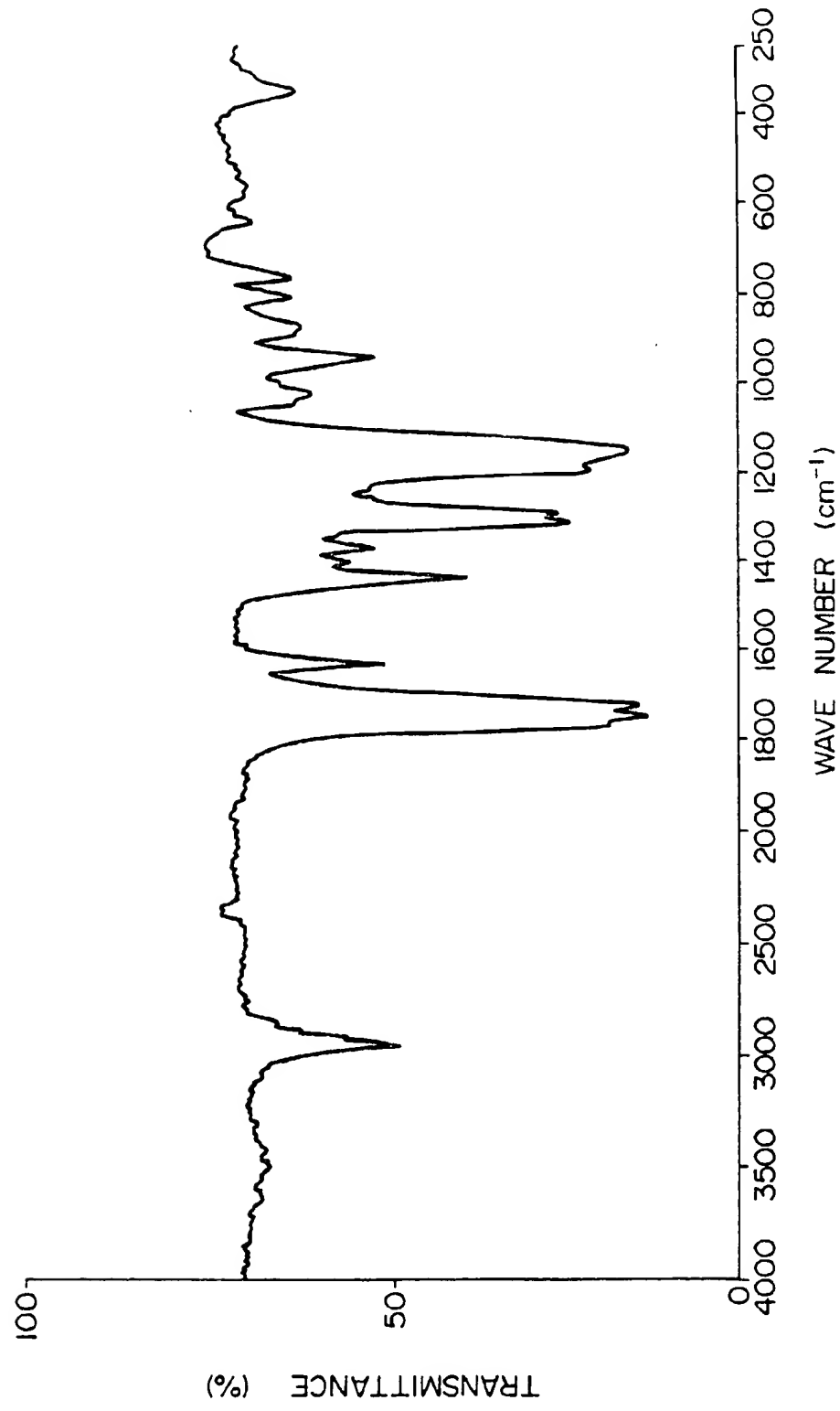


FIG. 9

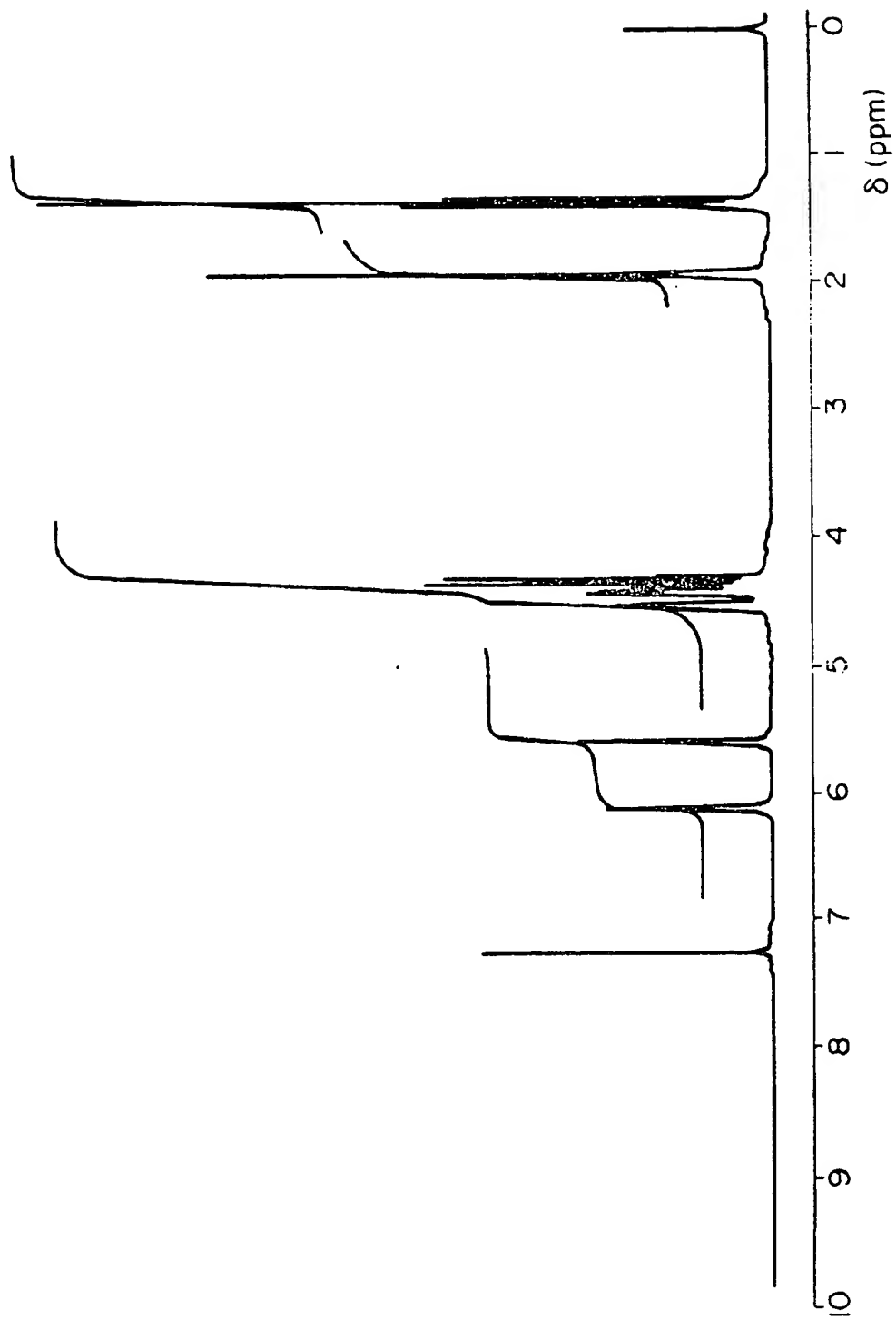


FIG. 10

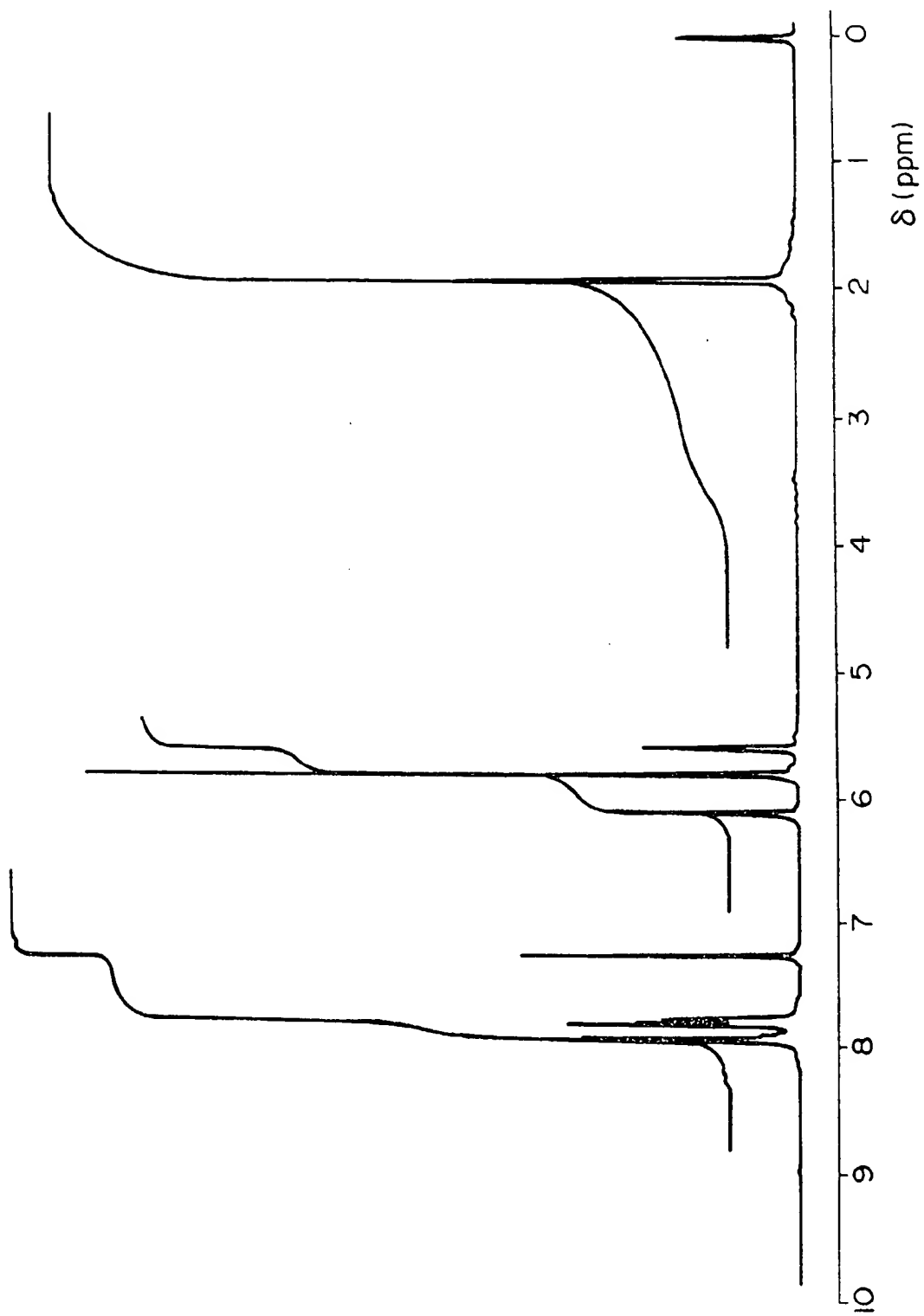


FIG. II

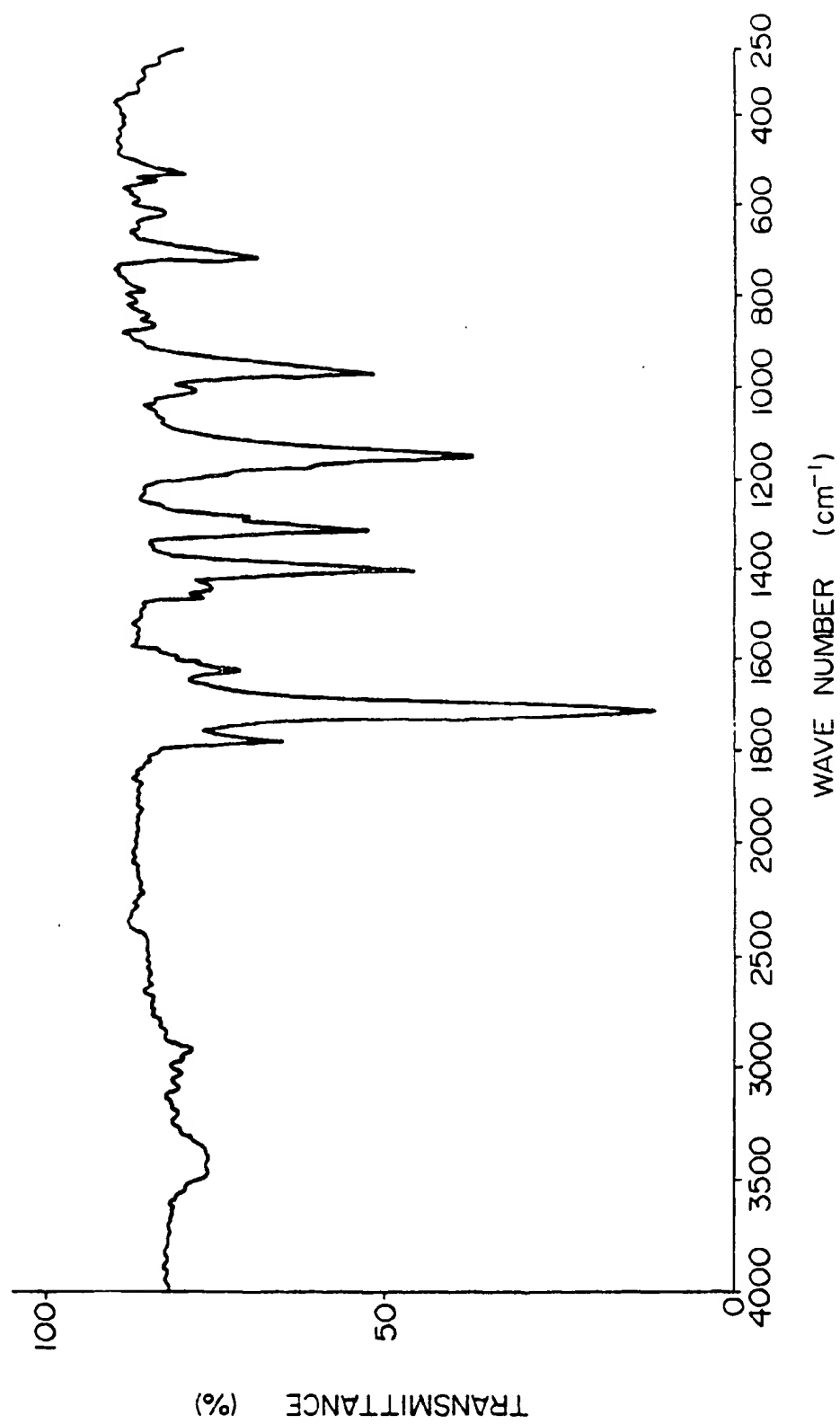




FIG. 12

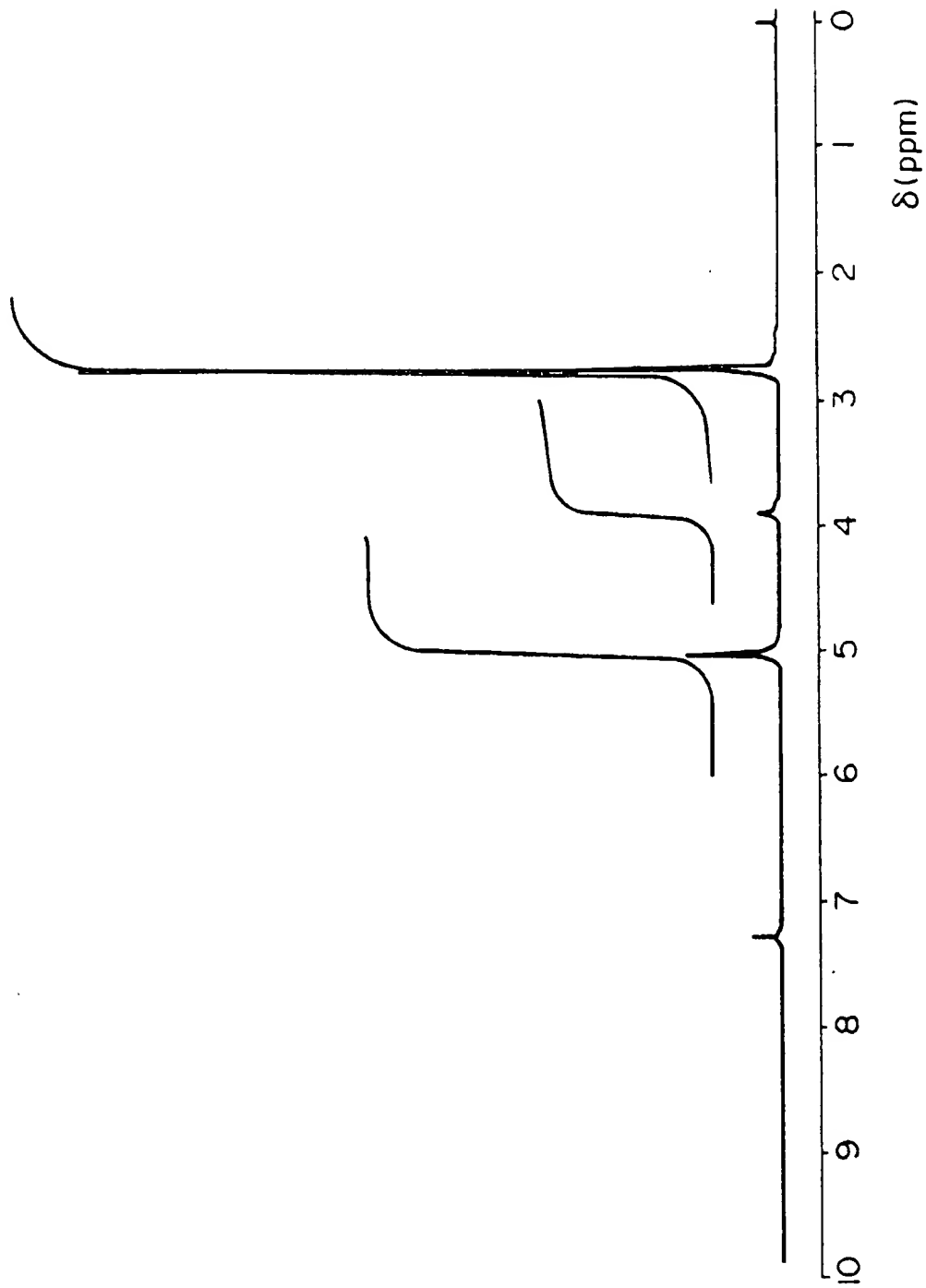


FIG. 13

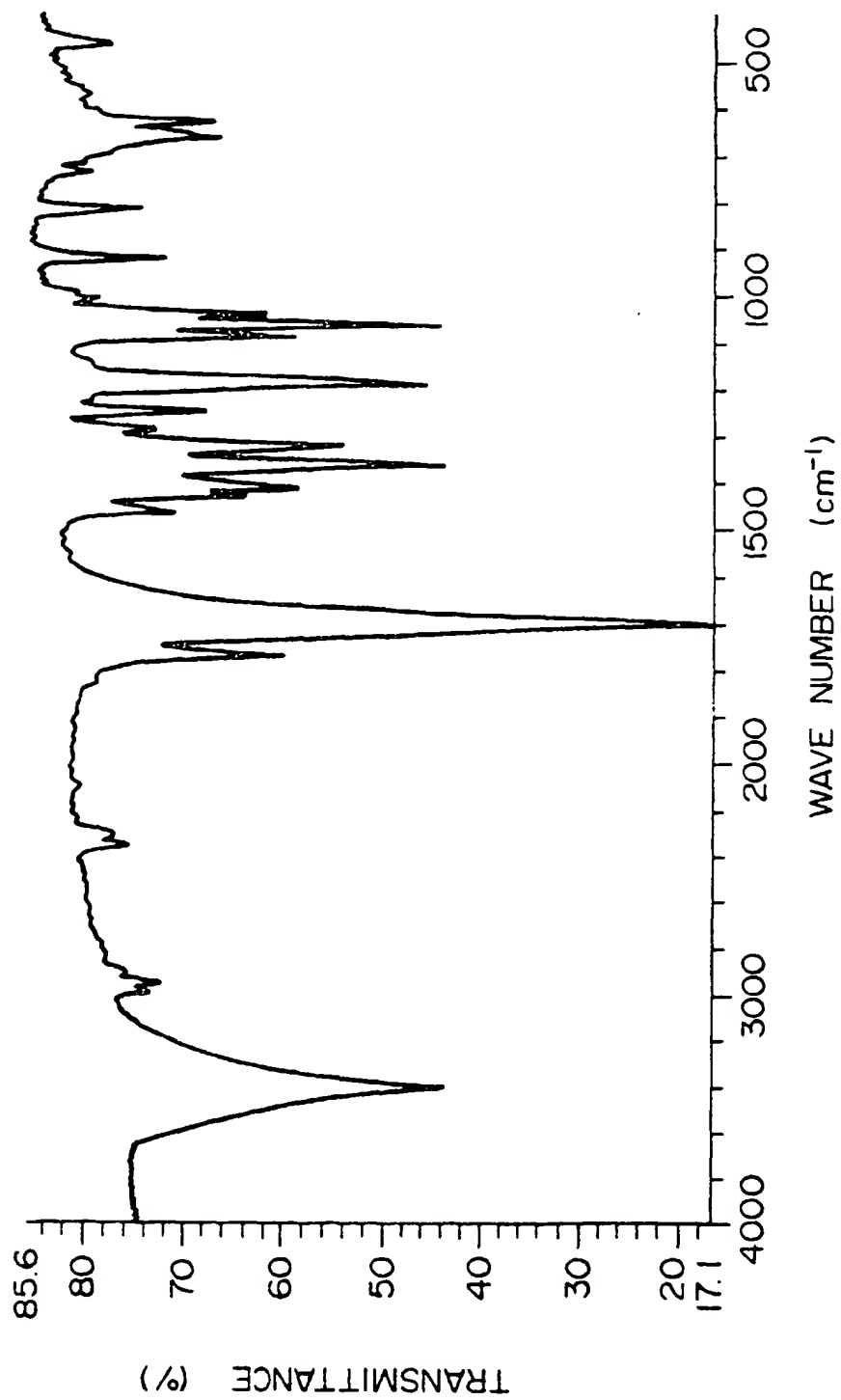


FIG. 14

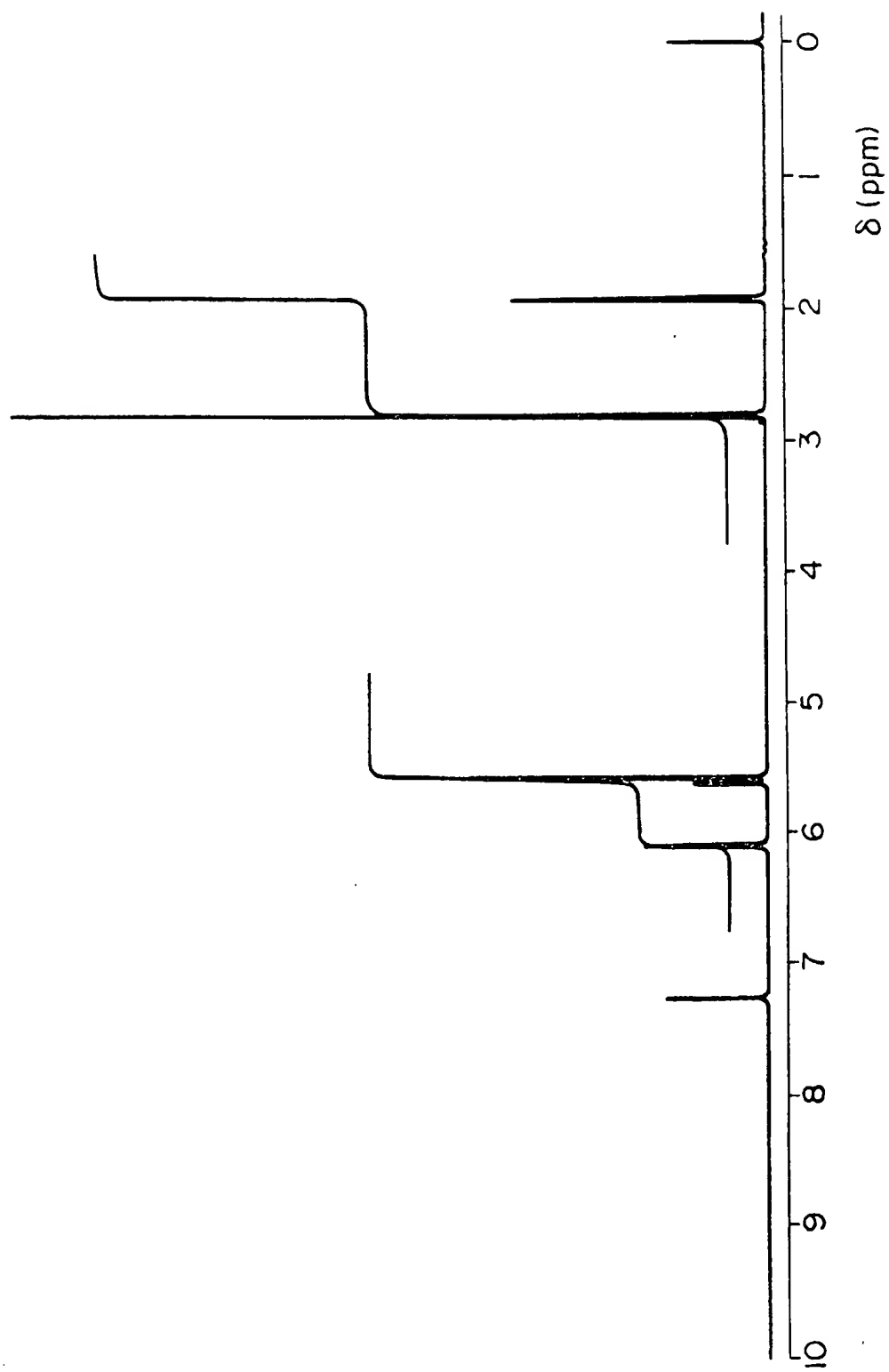


FIG. 15

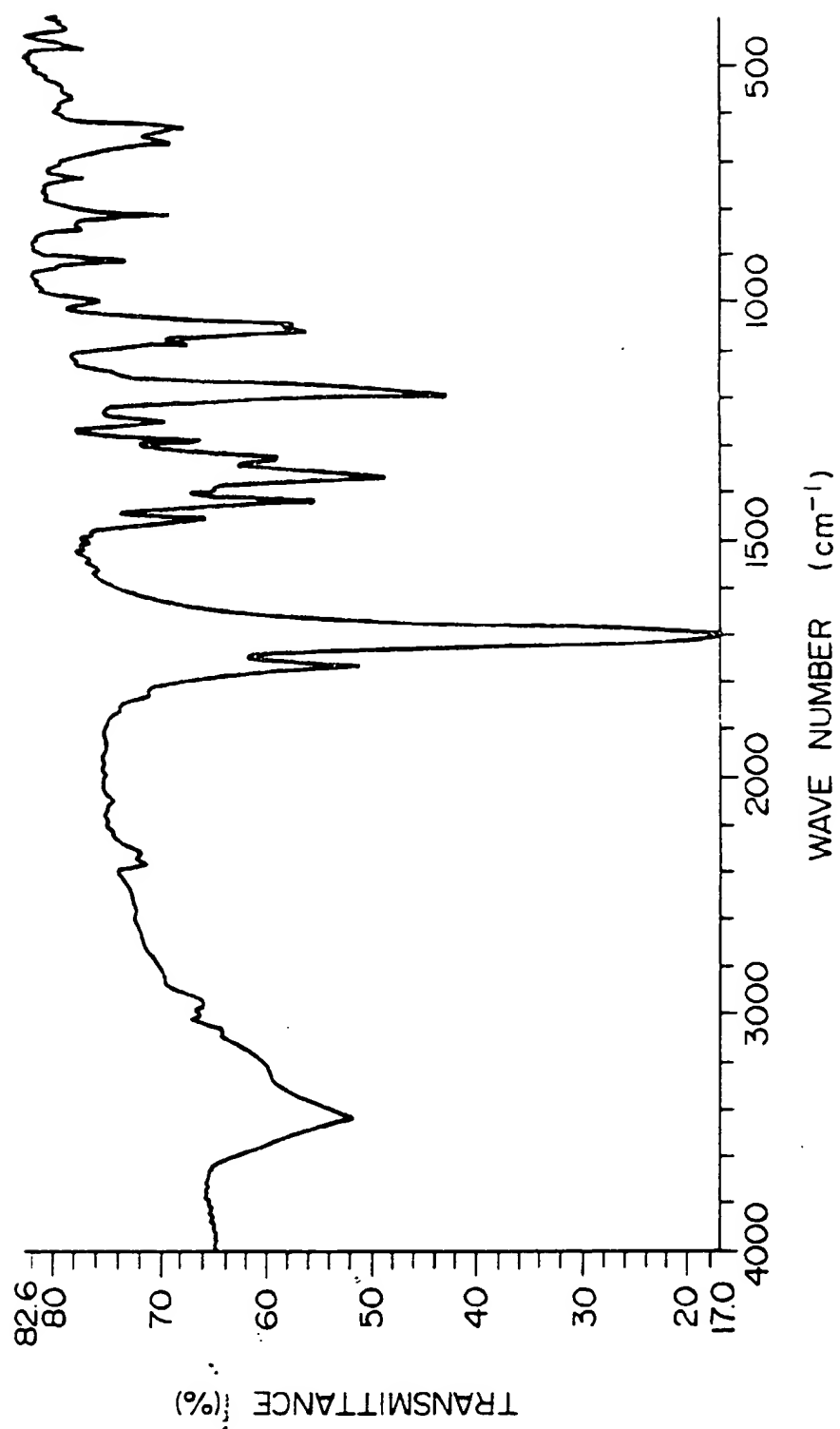


FIG. 16

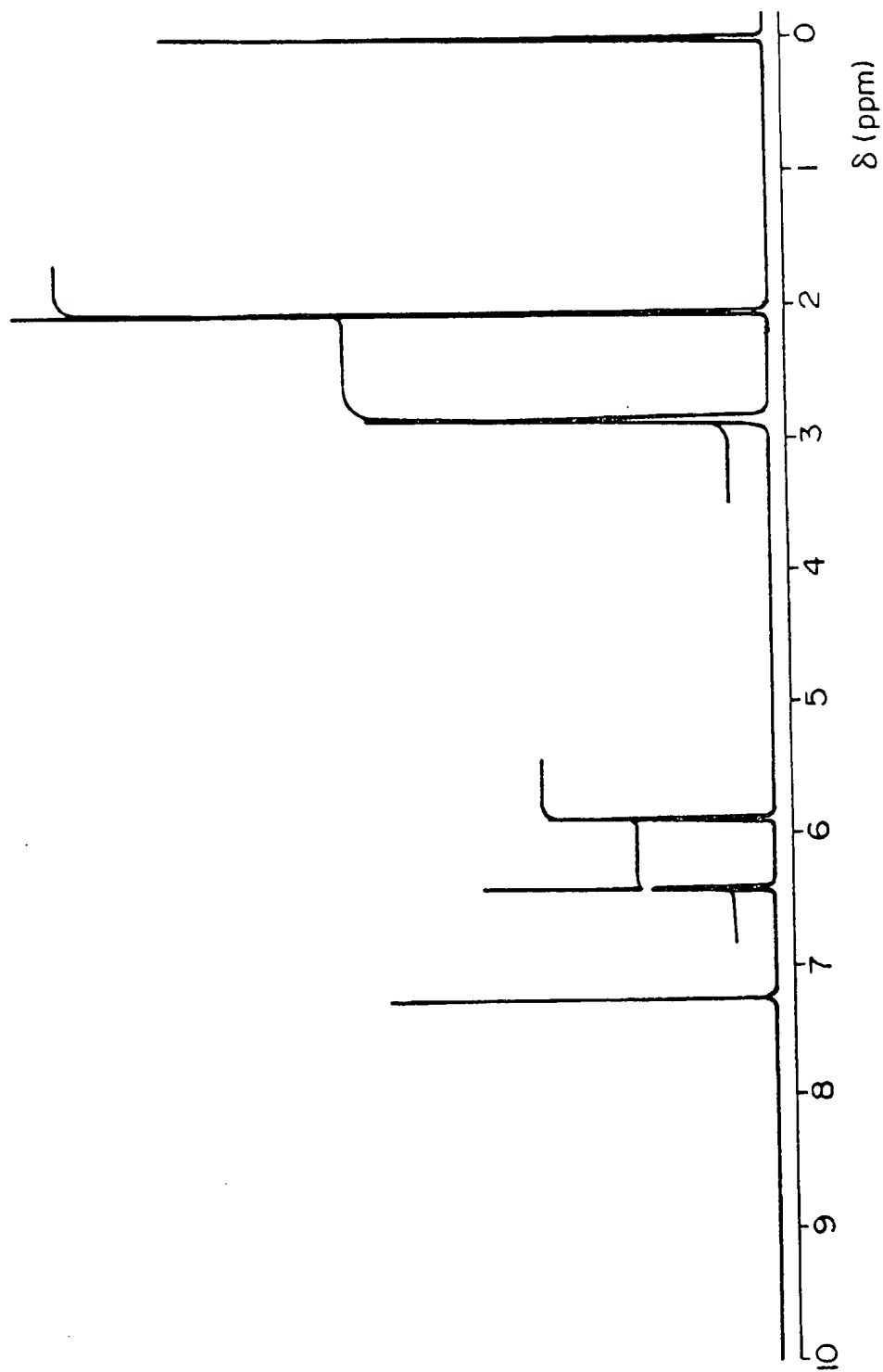


FIG. 17

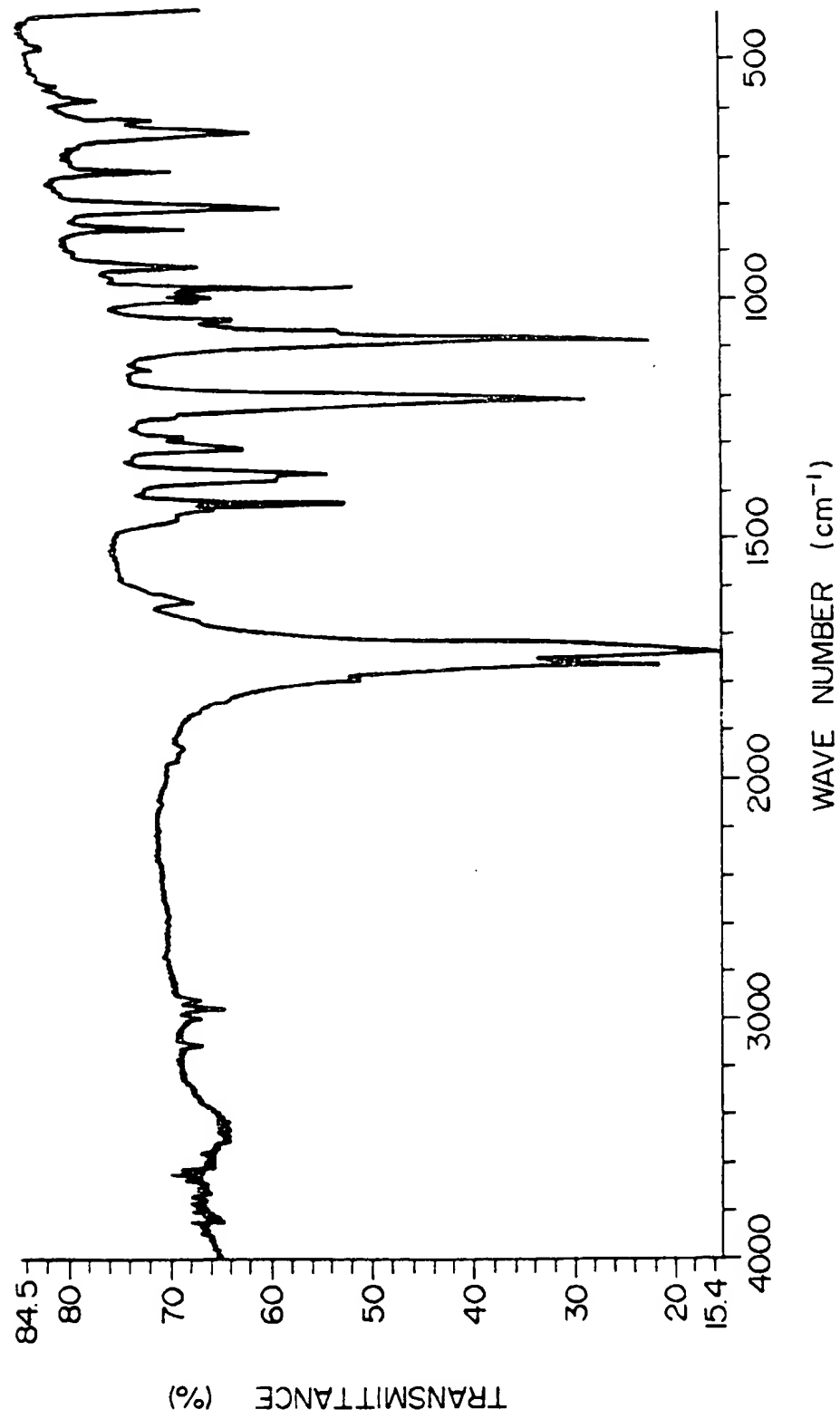


FIG. 18

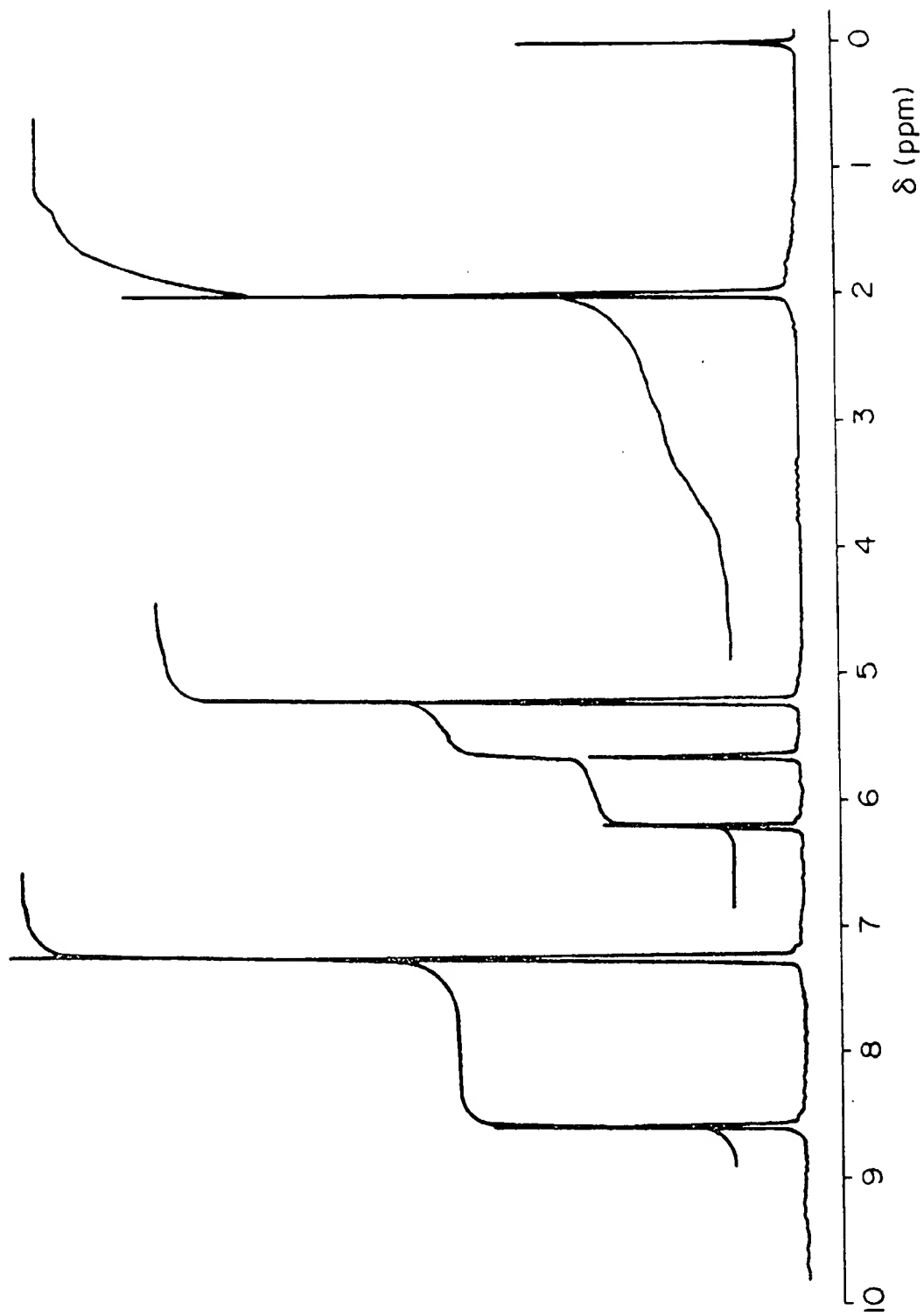


FIG. 19

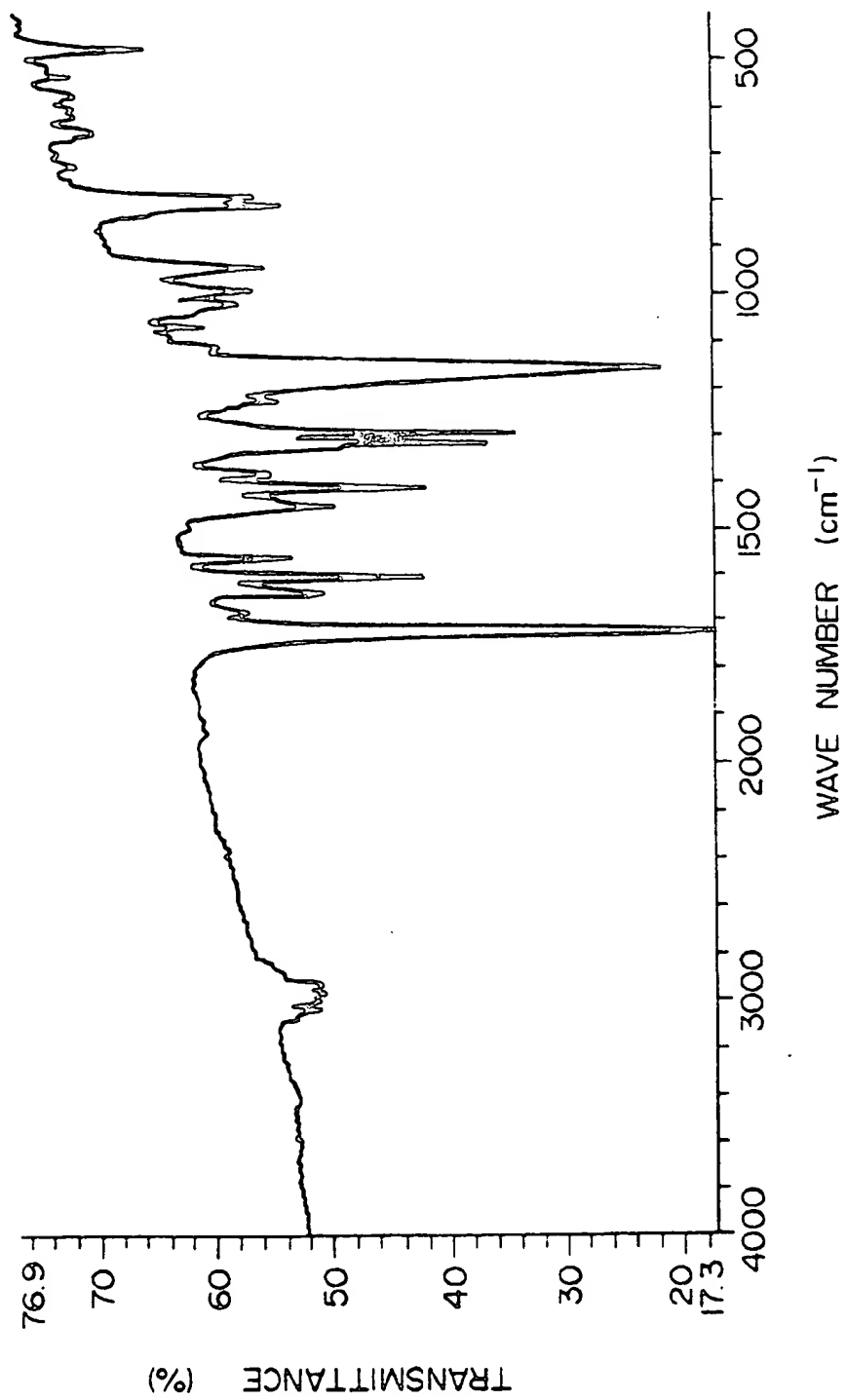




FIG. 20

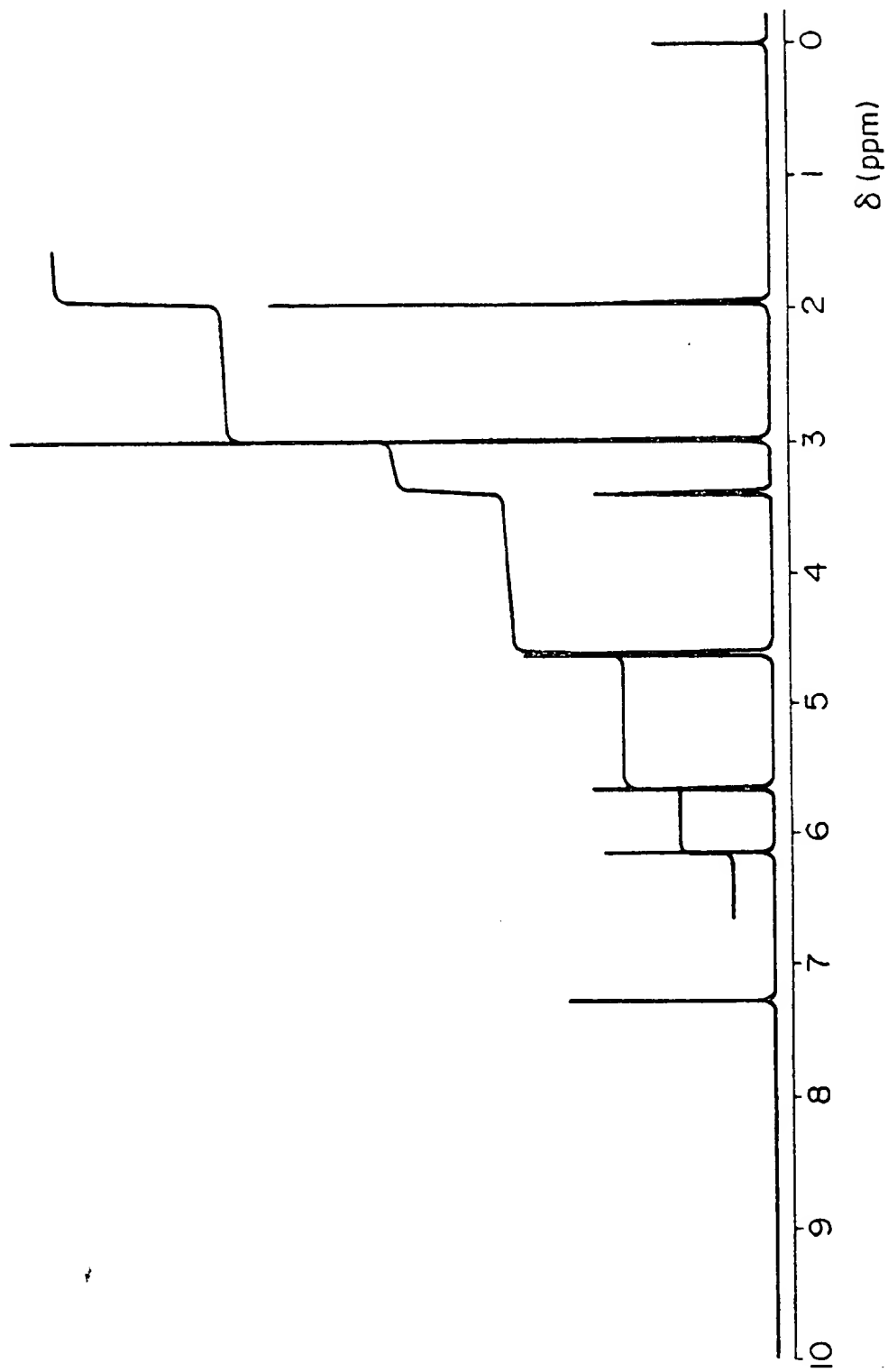


FIG. 21

